

SAFETY DATA SHEETS

This SDS packet was issued with item:

071851500

The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).

078314300

Dentsply Caulk Tray Adhesive

Dentsply (Australia)

Chemwatch: 4993-85

Version No: 4.1.1.1

Material Safety Data Sheet according to NOHSC and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 01/01/2013

Print Date: 19/09/2014

Initial Date: Not Available

S.Local.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Dentsply Caulk Tray Adhesive
Chemical Name	Not Applicable
Synonyms	Caulk Tray Adhesive
Proper shipping name	HEXANES
Chemical formula	Not Applicable
Other means of identification	Not Available
CAS number	Not Applicable

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the manufacturer/importer

Registered company name	Dentsply (Australia)
Address	11-21 Gilby Road Mount Waverley 3149 VIC Australia
Telephone	+61 3 9538 8240
Fax	+61 3 9538 8260
Website	www.dentsply.com.au
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	1300 552 929 (Mon-Fri 9am-5pm)
Other emergency telephone numbers	1300 552 929 (Mon-Fri 9am-5pm)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	3	4
Toxicity	2	3
Body Contact	2	3
Reactivity	1	2
Chronic	2	3

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	S5
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Dentsply Caulk Tray Adhesive

Risk Phrases ^[1]	R36/38	Irritating to eyes and skin.
	R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
	R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
	R62(3)	Possible risk of impaired fertility.
	R65	HARMFUL-May cause lung damage if swallowed.
	R67	Vapours may cause drowsiness and dizziness.
	R11	Highly flammable.

Legend:

1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI



Relevant risk statements are found in section 2

Indication(s) of danger	F, T, Xn, N
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SAFETY ADVICE

S01	Keep locked up.
S07	Keep container tightly closed.
S09	Keep container in a well ventilated place.
S13	Keep away from food, drink and animal feeding stuffs.
S16	Keep away from sources of ignition. No smoking.
S20	When using do not eat or drink.
S23	Do not breathe gas/fumes/vapour/spray.
S25	Avoid contact with eyes.
S26	In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
S28	After contact with skin, wash immediately with plenty of water
S29	Do not empty into drains.
S33	Take precautionary measures against static discharges.
S35	This material and its container must be disposed of in a safe way.
S36	Wear suitable protective clothing.
S37	Wear suitable gloves.
S38	In case of insufficient ventilation, wear suitable respiratory equipment.
S39	Wear eye/face protection.
S40	To clean the floor and all objects contaminated by this material, use water and detergent.
S41	In case of fire and/or explosion, DO NOT BREATHE FUMES.
S43	In case of fire use...
S45	In case of accident or if you feel unwell IMMEDIATELY contact Doctor or Poisons Information Centre (show label if possible).
S46	If swallowed, seek medical advice immediately and show this container or label.
S51	Use only in well ventilated areas.
S53	Avoid exposure - obtain special instructions before use.
S56	Dispose of this material and its container at hazardous or special waste collection point.
S57	Use appropriate container to avoid environmental contamination.
S61	Avoid release to the environment. Refer to special instructions/Safety data sheets.
S64	If swallowed, rinse mouth with water (only if the person is conscious).

Other hazards

	Inhalation and/or skin contact may produce health damage*.
	Cumulative effects may result following exposure*.

May produce discomfort of the respiratory system*.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
110-54-3	<60	n-hexane

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▶ If in eyes, hold eyelids apart and flush the eye continuously with running water. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Following acute or short term repeated exposures to n-hexane:

- ▶ Large quantities of n-hexane are expired by the lungs after vapour exposure (50-60%). Humans exposed to 100 ppm demonstrate an n-hexane biological half life of 2 hours.
- ▶ Initial attention should be directed towards evaluation and support of respiration. Cardiac dysrhythmias are a potential complication.

INGESTION:

- ▶ Ipecac syrup should be considered for ingestion of pure hexane exceeding 2-3ml/kg. Extreme caution must be taken to avoid aspiration since small amounts of n-hexane intratracheally, produce a severe chemical pneumonitis.

[Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

BEIs represent the levels of determinants which are most likely to be observed in specimens collected in a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the Exposure Standard (ES or TLV).

Determinant	Index	Sampling Time	Comments
1. 2,5-hexanedione in urine	5 mg/gm creatinine	End of shift	NS
2. n-Hexane in end-exhaled air			SQ

NS: Non-specific determinant; Metabolite observed following exposure to other materials.

SQ: Semi-quantitative determinant; Interpretation may be ambiguous - should be used as a screening test or confirmatory test.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture**Fire Incompatibility**

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters**Fire Fighting**

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water course.

Fire/Explosion Hazard

- ▶ Liquid and vapour are highly flammable.
- ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.
- ▶ Vapour may travel a considerable distance to source of ignition.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Minor Spills**

- ▶ Remove all ignition sources.
- ▶ Clean up all spills immediately.
- ▶ Avoid breathing vapours and contact with skin and eyes.
- ▶ Control personal contact with the substance, by using protective equipment.

Major Spills

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

SECTION 7 HANDLING AND STORAGE**Precautions for safe handling****Safe handling**

- ▶ Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.

Other information

- ▶ Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ **DO NOT store in pits, depressions, basements or areas where vapours may be trapped.**
- ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities**Suitable container**

- ▶ Packing as supplied by manufacturer.
- ▶ Plastic containers may only be used if approved for flammable liquid.
- ▶ Check that containers are clearly labelled and free from leaks.
- ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type.

Storage incompatibility

- ▶ Avoid reaction with oxidising agents

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**Control parameters****OCCUPATIONAL EXPOSURE LIMITS (OEL)**

Dentsply Caulk Tray Adhesive

INGREDIENT DATA


Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	n-hexane	Hexane (n-Hexane)	72 mg/m3 / 20 ppm	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	TEEL-0	TEEL-1	TEEL-2	TEEL-3
Dentsply Caulk Tray Adhesive	Not Available	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
n-hexane	5,000 ppm	1,100 [LEL] ppm

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the: **"Forsberg Clothing Performance Index"**.
The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:
Dentsply Caulk Tray Adhesive

Material	CPI
PE/EVAL/PE	A
PVA	A
SARANEX-23 2-PLY	A
VITON	A
VITON/CHLOROBUTYL	A
NITRILE	B
TEFLON	B
BUTYL	C
NEOPRENE	C
NEOPRENE/NATURAL	C

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AX-AUS / Class 1	-	AX-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	AX-2	AX-PAPR-2
up to 50 x ES	-	AX-3	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low

Dentsply Caulk Tray Adhesive

NITRILE+PVC	C
PVC	C

boiling point organic compounds(below 65 degC)

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Purple, flammable viscous liquid with a characteristic odour; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	0.8
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	67	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	-23	Taste	Not Available
Evaporation rate	9 BuAC = 1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	7.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	<24	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution(1%)	Not Available
Vapour density (Air = 1)	3.0	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Dentsply Caulk Tray Adhesive

Information on toxicological effects




Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.
Ingestion	Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis). Chronic inhalation or skin exposure to n-hexane may cause peripheral neuropathy, which is damage to nerve ends in extremities, e.g. fingers, with loss of sensation and characteristic thickening. Nerve damage has been documented with chronic exposures of greater than 500 ppm.
Skin Contact	Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis.
Eye	Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects. Chronic inhalation or skin exposure to n-hexane may cause peripheral neuropathy, which is damage to nerve ends in extremities, e.g. fingers, with loss of sensation and characteristic thickening. Nerve damage has been documented with chronic exposures of greater than 500 ppm.

Dentsply Caulk Tray Adhesive	TOXICITY	IRRITATION
	Not Available	Not Available
n-hexane	TOXICITY	IRRITATION
	Inhalation (rat) LD50: 48000 ppm/4h	Eye(rabbit): 10 mg - mild
	Oral (rat) LD50: 28710 mg/kg	
	Not Available	Not Available

Not available. Refer to individual constituents.

N-HEXANE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
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Acute Toxicity	☹	Carcinogenicity	☹
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	☹	STOT - Repeated Exposure	✓
Mutagenicity	☹	Aspiration Hazard	✓

Legenda:  – Data required to make classification available
 – Data available but does not fill the criteria for classification
 – Data Not Available to make classification

CMR STATUS

Not Applicable

SECTION 12 ECOLOGICAL INFORMATION**Toxicity**

Toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
Not Available	Not Available	Not Available

Bioaccumulative potential

Ingredient	Bioaccumulation
Not Available	Not Available



Mobility in soil

Ingredient	Mobility
Not Available	Not Available

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Consult manufacturer for recycling options and recycle where possible . ▶ Consult State Land Waste Management Authority for disposal. ▶ Incinerate residue at an approved site. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 TRANSPORT INFORMATION**Labels Required**

	
Marine Pollutant	
HAZCHEM	3YE

Land transport (ADG)

UN number	1208
Packing group	II
UN proper shipping name	HEXANES
Environmental hazard	No relevant data
Transport hazard class(es)	Class : 3 Subrisk : Not Applicable
Special precautions for user	Special provisions : Not Applicable Limited quantity : 1 L

Air transport (ICAO-IATA / DGR)

UN number	1208	
Packing group	II	
UN proper shipping name	Hexanes	
Environmental hazard	No relevant data	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3H
Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1208	
Packing group	II	
UN proper shipping name	HEXANES	
Environmental hazard	No relevant data	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Special precautions for user	EMS Number	F-E , S-D
	Special provisions	Not Applicable
	Limited Quantities	1 L

Inland waterways transport (ADNR / River Rhine): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code**

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	n-hexane	X; Y

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture**

n-hexane(110-54-3) is found on the following regulatory lists	"Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "International Air Transport Association (IATA) Dangerous Goods Regulations", "Australia Hazardous Substances Information System - Consolidated Lists"
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SECTION 16 OTHER INFORMATION**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references

Dentsply Caulk Tray Adhesive

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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