

## **SAFETY DATA SHEETS**

**This SDS packet was issued with item:**

077262819

**The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).**

077262256 077262678 077262686 077262694 077262702 077262710 077262728 077262736 077262744 077262751

077262769 077262777 077262785 077262793 077262801 077262827



**SAFETY DATA SHEET**

(Revision: 1/22/2015)

**1. Identification**

- Product Type: Phosphate Casting Investment
- Trade Names:
 

<b>AccuVest</b>	<b>Cera-Fina</b>	<b>Ceramigold</b>	<b>FastFire 15</b>
<b>Formula 1</b>	<b>Hi-Temp</b>	<b>PC 15</b>	<b>PowerCast</b>
<b>Polyvest</b>	<b>Ti21</b>	<b>V.H.T. Industrial</b>	<b>X-20</b>
- Company: **Whip Mix Corporation**  
**361 Farmington Ave.**  
**Louisville, Kentucky, USA 40209**  
**Emergency Telephone Number: (502)-637-1451**  
**Fax Number: (502) 634-4512**

**Transportation** *CHEMTREC 1(800) 424-9300 (U.S. and Canada)*  
**Emergencies:** *International Calls: 1- 703-527-3887 (Collect calls accepted)*

**2. Hazard Identification.**

**OSHA Hazcom 2014 Classification:**

Health Hazards	Physical Hazards
Specific Target Organ Toxicity – Repeat Exposure Category 1A Carcinogen Category 1A	Not Hazardous

**Labeling:**

Danger!



**Hazard Statements:**

May cause cancer if inhaled.  
 Causes damage to lung through prolonged or repeated exposure by inhalation.

**Precautionary Statements:**

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Do not breathe dust.  
 Wash thoroughly after handling.  
 Do not eat, drink or smoke when using this product.  
 Wear protective gloves and eye protection.  
 IF exposed or concerned: Get medical attention.  
 Get medical attention if you feel unwell.  
 Store locked up.  
 Dispose of contents and container in accordance with local and national regulations.

**3. Composition/Information on Ingredients.**

<u>Substance</u>	<u>CAS No.</u>	<u>%</u>
Silica, Crystalline, Quartz	14808-60-7	0-75
Silica, Crystalline, Cristobalite	14464-46-1	0-30
Zirconium Silicate	14940-68-2	0-95

Phosphates	Mixture	1-40
Aluminum Oxide	1344-28-1	0-5
Graphite	7782-42-5	0-5

#### 4. First-Aid Measures.

**Inhalation:** Remove exposed person to fresh air. If irritation or other symptoms persist, get medical attention.

**Eyes:** Flush with large quantities of water, holding the eyelids apart. If irritation persists consult a physician.

**Skin:** No first aid is generally required. Wash skin with soap and water.

**Ingestion:** May cause gastrointestinal discomfort and intestinal blockage. If swallowed, drink 1 or 2 glasses of water to dilute. Never give anything by mouth to an unconscious or convulsing person. Get immediate medical attention.

**Most important symptoms/effects, acute and delayed:** May cause eye irritation. Inhalation of dust may cause mucous membrane and respiratory irritation. When mixed with water, this material hardens and becomes very hot – may cause burns.

**Indication of Any Immediate Medical Attention and Special Treatment Needed:** Immediate medical attention is required for ingestions.

#### 5. Fire-Fighting Measures.

**Suitable (and unsuitable) Extinguishing Media:** Use media appropriate for surrounding fire. Water may cause product to solidify.

**Specific Hazards Arising From the Chemical:** The product does not burn but may decompose producing phosphorus oxides.

**Special Protective Equipment and Precautions for Fire-fighters:** Firefighters should wear full emergency equipment and approved positive pressure self-contained breathing apparatus. Cool fire exposed containers with water.

#### 6. Accidental Release Measures.

**Personal Precautions, Protective Equipment and Emergency Procedures:** Wear appropriate protective clothing as described in Section 8.

**Environmental Hazards:** Report releases as required by local and national authorities.

**Methods and Materials for Containment and Cleaning up:** Collect using dustless method (HEPA vacuum or wet method) and place in appropriate container for use. Do not use compressed air.

#### 7. Handling and Storage.

**Precautions for Safe Handling:** Avoid contact with eyes. Do not breathe dust. Wear protective clothing and equipment as described in Section 8. Use with adequate ventilation and proper dust collection methods to keep exposure level below occupational exposure limits. Wash thoroughly with soap and water after handling. Keep containers closed when not in use.

**Conditions for Safe Storage, including Any Incompatibilities:** Store in a cool, dry, well-ventilated area away from incompatible materials. Protect from physical damage

#### 8. Exposure Controls/Personal Protection.

##### Occupational Exposure Limits:

Silica, Crystalline, Quartz	$10 \text{ mg/m}^3$	TWA OSHA PEL (respirable fraction)
	% Silica + 2	
	$30 \text{ mg/m}^3$	TWA OSHA PEL (total dust)
Silica, Crystalline, Cristobalite	% Silica + 2	
	$0.025 \text{ mg/m}^3$	TWA TLV (respirable fraction)
	$10 \text{ mg/m}^3$	TWA OSHA PEL (respirable fraction)
Zirconium Silicate	2 (% Silica + 2)	
	$30 \text{ mg/m}^3$	TWA OSHA PEL (total dust)
	2 (% Silica + 2)	
Phosphates	$0.025 \text{ mg/m}^3$	TWA TLV (respirable fraction)
	$5 \text{ mg/m}^3$	TWA OSHA PEL
Aluminum Oxide	$5 \text{ mg/m}^3$	TWA, 10 STEL ACGIH TLV
	$5 \text{ mg/m}^3$	TWA OSHA PEL (respirable fraction)
Graphite	$15 \text{ mg/m}^3$	TWA OSHA PEL (total dust)
	$15 \text{ mg/m}^3$	TWA OSHA PEL (total dust)
Graphite	15 mppcf	TWA OSHA PEL
	$2 \text{ mg/m}^3$	TWA ACGIH TLV (respirable)

**Appropriate engineering controls:** Use with adequate local exhaust ventilation to maintain exposures below the

occupational exposure limits.

**Respiratory protection:** If the exposure limits are exceeded a NIOSH approved particulate respirator appropriate for the form and concentration of the contaminants should be used. Selection and use of respiratory equipment must be in accordance with OSHA 1910.134 or other applicable regulations and good industrial hygiene practice.

**Skin protection:** For prolonged use or in dusty conditions, wear rubber gloves.

**Eye protection:** Chemical safety goggles if needed to avoid eye contact.

**Other:** Impervious clothing as needed to avoid contamination of personal clothing.

## 9. Physical and Chemical Properties.

**Appearance:** Powder, with variety of colors

**Odor:** Odorless.

**Odor threshold:** Not applicable

**Melting point/freezing point:** Not applicable

**Flash point:** Not applicable

**Flammability (solid, gas):** Not applicable

**Flammable limits: LEL:** Not applicable

**Vapor pressure:** Not applicable

**Relative density:** Not applicable

**Partition coefficient: n-octanol/water:** Not available

**Decomposition temperature:** Not available

**pH:** Not applicable

**Boiling point:** Not applicable

**Evaporation rate:** Not applicable

**UEL:** Not applicable

**Vapor density (air = 1):** Not applicable

**Solubility In Water:** Not applicable

**Auto-ignition temperature:** Not applicable

**Viscosity:** Not applicable

## 10. Stability and Reactivity.

**Reactivity:** None known.

**Chemical stability:** Stable

**Possibility of hazardous reactions:** None known.

**Conditions to avoid:** None known.

**Incompatible materials:** Incompatible with hydrofluoric acid.

**Hazardous decomposition products:** Crystalline silica will dissolve in hydrofluoric acid and produce silicone tetrafluoride.

## 11. Toxicological Information.

**Eyes:** Dust may cause mechanical irritation and possible injury.

**Skin:** Dust may cause irritation.

**Ingestion:** No adverse effects expected for normal, incidental ingestion. Large amounts may cause gastrointestinal blockage and discomfort.

**Inhalation:** Inhalation of dust may cause irritation to the nose, throat and upper respiratory tract with coughing and shortness of breath.

**Chronic Health Effects:** Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling and sometimes fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness and reduced pulmonary function.

**Carcinogenicity:** Crystalline silica quartz is listed as "Carcinogenic to Humans" (Group 1) by IARC and "Known to be a Human Carcinogen" by NTP. None of the other components of this product are listed as carcinogens by OSHA, IARC or NTP.

### Acute Toxicity Data:

Silica, Crystalline, Quartz: Oral rat LD50 >22,500 mg/kg

Silica, Crystalline, Cristobalite: No toxicity data available

Zirconium Silicate: No toxicity data available

Aluminum Oxide: Oral rat LD50 15900 mg/kg, Inhalation rat LC50 7.6 mg/L/1 hr

Graphite: Oral rat LD50 >2000 mg/kg, Inhalation rat LC50 >2000 mg/m<sup>3</sup> (no deaths occurred)

Phosphates: No toxicity data available

## 12. Ecological Data.

### Ecotoxicity:

Silica, Crystalline, Quartz: 72 hr LC50 Carp - >10,000 mg/L

Silica, Crystalline, Cristobalite: No data available

Zirconium Silicate: No data available

Aluminum Oxide: 96 hr LC50 Pimephales promelas 35 mg/L

Graphite: 96 hr EC50 Danio rerio >100 mg/L, 48 hr EC50 daphnia magna >100 mg/L, 72 hr EC50 Pseudokirchnerella subcapitata >100 mg/L

Phosphates: No data available

**Persistence and degradability:** Biodegradation is not applicable to inorganic substances.

**Bioaccumulative potential:** No data available

**Mobility in soil:** No data available

**Other adverse effects:** Not required.

**13. Disposal Considerations.**

Dispose in accordance with all national and local regulations.

**14. Transport Information.**

US DOT: Not Regulated

Canada TDG: Not Regulated

IMDG: Not Regulated

IATA/ICAO: Not Regulated

**Special precautions:** Not applicable

**Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code):** Not applicable – product is transported only in packaged form

**15. Regulatory Information.**

**Safety, health, and environmental regulations specific for the product in question**

**US Regulations**

**SARA Section 313 (40 CFR 372):** This product contains the following toxic chemical(s) subject to reporting requirements of SARA 313: None

**SARA Section 311/312 (40 CFR 370) Hazard Categories:** Chronic Health

**Comprehensive Environmental Response and Liability Act of 1980 (CERCLA):** This product is not subject to CERCLA reporting requirements. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

**Toxic Substances Control Act (TSCA):** All of the components of this product are listed on the TSCA inventory

**California:** This product contains the following substances known to the state of California to cause cancer and/or reproductive toxicity:

Silica, Crystalline, Quartz	14808-60-7	0-80%	Cancer
Titanium Dioxide	13463-67-7	<0.1%	Cancer
Uranium (as radionuclides)	7440-61-1	<300 ppm	Cancer
Thorium as radionuclides)	7440-29-1	<160 ppm	Cancer

**International Regulations**

**Canadian Workplace Hazardous Materials Information System (WHMIS):** Class D Division 2A (Very Toxic material causing other toxic effects)

**Canadian Environmental Protection Act:** Not determined

This SDS has been prepared according to the criteria of the Controlled Products Regulation (CPR) and the SDS contains all of the information required by the CPR.

**16. Other Information.**

•HMIS Rating: Health 1\* Flammability 0 Reactivity 0 Other 0

*Hazard: 4-Severe; 3-Serious; 2-Moderate; 1-Slight; 0-Minimum*

Prepared By:

*Denise A. Deeds*

Date: 1/22/15

Translated By:

Date:



## SAFETY DATA SHEET

(Revision: 01/10/2015)

### 1. Identification

- Product Type: Phosphate Investment Casting Liquid
- Trade Names: **Ceramigold Lilac Liquid**  
**PowerPlus Liquid**  
**Special Liquid Concentrate Max**  
**Formula 1 Liquid**  
**Polyvest Liquid**

**FastFire Liquid**  
**Old Style Special Liquid**  
**Special Liquid Concentrate**  
**Special Liquid Concentrate Plus**  
**Ti21 Liquid**

- Company: **Whip Mix Corporation**  
**361 Farmington Ave.**  
**Louisville, Kentucky, USA 40209**  
**Emergency Telephone Number: (502)-637-1451**  
**Fax Number: (502) 634-4512**

**Transportation** *CHEMTREC 1(800) 424-9300 (U.S. and Canada)*  
**Emergencies:** *International Calls: 1- 703-527-3887 (Collect calls accepted)*

### 2. Hazard Identification.

**OSHA Hazcom 2014 Classification:** Not hazardous

**Labeling:** None required

### 3. Composition/Information on Ingredients.

<u>Substance</u>	<u>CAS No.</u>	<u>%</u>
Amorphous Silica	7631-86-9	20-60%

The exact concentration is being withheld as a trade secret.

### 4. First-Aid Measures.

**Inhalation:** Remove exposed person to fresh air. If irritation or other symptoms persist, get medical attention.

**Eyes:** Flush with large quantities of water, holding the eyelids apart. If irritation persists consult a physician.

**Skin:** No first aid is generally required. Wash skin with soap and water.

**Ingestion:** If swallowed, rinse mouth with water. Never give anything by mouth to an unconscious or convulsing person. Get medical attention.

**Most important symptoms/effects, acute and delayed:** May cause mild eye irritation. Inhalation of mists may cause mucous membrane and upper respiratory tract irritation. Ingestion may cause gastrointestinal irritation and nausea.

**Indication of Any Immediate Medical Attention and Special Treatment Needed:** No immediate medical attention is required.

### 5. Fire-Fighting Measures.

**Suitable (and unsuitable) Extinguishing Media:** Use media appropriate for surrounding fire.

**Specific Hazards Arising From the Chemical:** The product is not flammable or combustible.

**Special Protective Equipment and Precautions for Fire-fighters:** Firefighters should wear full emergency equipment and approved positive pressure self-contained breathing apparatus. Cool fire exposed containers with water.

### 6. Accidental Release Measures.

**Personal Precautions, Protective Equipment and Emergency Procedures:** Wear appropriate protective clothing as described in Section 8. Wash hands after use. Avoid breathing vapors or mists.

**Environmental Hazards:** Report releases as required by local and national authorities.

**Methods and Materials for Containment and Cleaning up:** Collect with an inert material and place in appropriate container for disposal or reuse.

## 7. Handling and Storage.

**Precautions for Safe Handling:** Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Wear protective clothing as described in Section 8. Wash with soap and water after handling. Keep containers closed when not in use.

**Conditions for Safe Storage, including Any Incompatibilities:** Store in a cool, dry, well-ventilated area away from incompatible materials. Protect from physical damage.

## 8. Exposure Controls/Personal Protection.

### Occupational Exposure Limits:

Amorphous Silica	80 mg/m <sup>3</sup> %SiO <sub>2</sub>
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**Appropriate engineering controls:** Use adequate general or local exhaust ventilation to minimize exposures levels.

**Respiratory protection:** If the exposure limits are exceeded a NIOSH approved particulate respirator appropriate for the form and concentration of the contaminants should be used. Selection and use of respiratory equipment must be in accordance with OSHA 1910.134 or other applicable regulations and good industrial hygiene practice.

**Skin protection:** For prolonged use, wear rubber gloves.

**Eye protection:** Chemical safety goggles if needed to avoid eye contact.

**Other:** Impervious clothing as needed to avoid contamination of personal clothing.

## 9. Physical and Chemical Properties.

**Appearance:** Translucent or colored liquid

**Odor:** Odorless.

**Odor threshold:** Not available

**Melting point/freezing point:** 32°F / 0°C

**Flash point:** None

**Flammability (solid, gas):** Not applicable

**Flammable limits: LEL:** Not applicable

**Vapor pressure:** Same as water

**Relative density:** 1.24-1.25 @ 77°F

**Partition coefficient: n-octanol/water:** Not applicable

**Decomposition temperature:** Not available

**pH:** 8.4-8.8

**Boiling point:** 212°F / 100°C

**Evaporation rate:** Same as water

**UEL:** Not applicable

**Vapor density (air = 1):** Same as water

**Solubility In Water:** Dispersible

**Auto-ignition temperature:** Not available

**Viscosity:** Max 6.0 cps @ 77°F

## 10. Stability and Reactivity.

**Reactivity:** None known.

**Chemical stability:** Stable

**Possibility of hazardous reactions:** None known.

**Conditions to avoid:** None known.

**Incompatible materials:** Avoid oxidizing agents.

**Hazardous decomposition products:** Thermal decomposition may generate sulfur

## 11. Toxicological Information.

**Eyes:** May cause mild irritation with redness and tearing.

**Skin:** Prolonged skin contact may cause irritation with redness and drying of the skin.

**Ingestion:** Swallowing may cause gastrointestinal irritation and nausea.

**Inhalation:** Inhalation of mists may cause irritation to the nose, throat and upper respiratory tract.

**Chronic Health Effects:** None known.

**Carcinogenicity:** None of the components of this product are listed as carcinogens by OSHA, IARC or NTP.

### Acute Toxicity Data:

Amorphous Silica: Oral rat LD50 >5000 mg/kg, Inhalation rat LC0 >0.39 mg/L/4 hr, LD50, Dermal rabbit LD50 >2000 mg/kg

## 12. Ecological Data.

**Ecotoxicity:**

Amorphous Silica: 96 hr LC50 Danio rerio >10,000 mg/L, 24 hr EC50 daphnia magna >1000 mg/L, 72 hr EC50 Desmodemus subspicatus >10000 mg/L

**Persistence and degradability:** Biodegradation is not applicable to inorganic substances such as amorphous silica.

**Bioaccumulative potential:** The product is not expected to bioaccumulate.

**Mobility in soil:** No data available

**Other adverse effects:** Not required.

### 13. Disposal Considerations.

Dispose in accordance with all national and local regulations.

### 14. Transport Information.

US DOT: Not Regulated

Canada TDG: Not Regulated

IMDG: Not Regulated

IATA/ICAO: Not Regulated

**Special precautions:** Not applicable

**Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code):** Not applicable – product is transported only in packaged form.

### 15. Regulatory Information.

#### Safety, health, and environmental regulations specific for the product in question

#### US Regulations

**SARA Section 313 (40 CFR 372):** This product contains the following toxic chemical(s) subject to reporting requirements of SARA 313: None

**SARA Section 311/312 (40 CFR 370) Hazard Categories:** Not hazardous

**Comprehensive Environmental Response and Liability Act of 1980 (CERCLA):** This product is not subject to CERCLA reporting requirements. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

**Toxic Substances Control Act (TSCA):** All of the components of this product are listed on the TSCA inventory

**California:** This product contains the following substances known to the state of California to cause cancer and/or reproductive toxicity: None

#### International Regulations

**Canadian Workplace Hazardous Materials Information System (WHMIS):** Not a controlled product.

**Canadian Environmental Protection Act:** None at this time.

This SDS has been prepared according to the criteria of the Controlled Products Regulation (CPR) and the SDS contains all of the information required by the CPR.

### 16. Other Information.

- HMIS Rating: Health 1 Flammability 0 Reactivity 2 Other 0  
Hazard: 4-Severe; 3-Serious; 2-Moderate; 1-Slight; 0-Minimum

Prepared By:

*Denise A. Deeds*

Translated By:

Date: 1/10/2015

Date:





**SAFETY DATA SHEET**  
**Regulation (EC) No 1907/2006 and 2015/8308 (REACH)**

Date Revised: 10/12/2016  
 Supersedes Date: New SDS

**Section 1 Identification of the Substance/Preparation and of the Company/Undertaking.**

**1.1 Product Identifier**

**Product Type:** Silica preparation  
**Trade Names:** Fast Fire Liquid

**1.2 Relevant Identified Uses of the Substance or Mixture and Uses Advised Against**

**Product Use:** Investments for dental appliances  
**Uses Advised Against:** For professional use only.

**1.3 Details of the Supplier of the Substance or Mixture**

**Manufacturer:**

Whip Mix Corporation  
 361 Farmington Avenue  
 Louisville, Kentucky, USA 40209  
 Emergency Telephone Number: (502) 637-1451  
 Fax Number: (502) 634-4512

**EU Importer**

Whip Mix Europe GmbH  
 Wißstrasse 26 – 28  
 D – 44137 Dortmund  
 Germany  
 +49 (0) 231 / 567 70 8-0

**1.4 Emergency Telephone Number**

**Transportation Emergencies:** CHEMTREC 1(800) 424-9300 (U.S. and Canada)  
 International Calls: 1- 703-527-3887 (Collect calls accepted)

**Medical Emergencies:**

**Other Product Information:** [Infor@whipmix.com](mailto:Infor@whipmix.com)

**Section 2 Hazard Identification**

**2.1 Classification of the Substance or Mixture:**

**CLP/GHS Classification (1272/2008):**

Health Hazards	Physical Hazards	Environmental Hazards
Specific Target Organ Toxicity Repeated Exposure Category 2 (H373)	Not Hazardous	Not Hazardous

**2.2 Label Elements:**

Labelling according to Regulation (EC) No 1272/2008 and US OSHA Hazcom 2012 (29 CFR1910.1200)

Warning!



H373 May cause damage to kidneys through prolonged or repeated exposure by ingestion.

P260 Do not breathe mist, vapors or spray.

P314 Get medical attention if you feel unwell.

P501 Dispose of contents and container in accordance with local and national regulations.

**2.3 Other Hazards:** None

### Section 3 Composition/Information on Ingredients.

<b><u>Substance</u></b>	<b><u>CAS No. / EC Number</u></b>	<b><u>%</u></b>	<b><u>CLP/GHS Classification (1272/2008)</u></b>
Amorphous Silica	7631-86-9 / 231-545-4	40 – 70	Not hazardous
Ethylene Glycol	107-21-1 / 203-473-3	5 - 10	Acute Tox 4 H302 STOT RE 2 H373

See Section 16 for full text of GHS Classifications.

The exact percentage of composition has been withheld as a trade secret.

### Section 4 First-Aid Measures.

#### 4.1 Description of First Aid Measures

**Inhalation:** Remove exposed person to fresh air. If irritation or other symptoms persist, get medical attention.

**Eyes:** Flush with large quantities of water for several minutes, holding the eyelids apart. If irritation persists consult a physician.

**Skin:** No first aid is generally required. Wash skin with soap and water.

**Ingestion:** If swallowed, rinse mouth with water. Never give anything by mouth to an unconscious or convulsing person. Get medical attention.

**4.2 Most important symptoms and effects, both acute and delayed:** May cause mild eye irritation. Inhalation of mists may cause mucous membrane and upper respiratory tract irritation. Ingestion may cause gastrointestinal irritation, nausea, dizziness, drowsiness, slurred speech and stupor. Prolonged over exposure to ethylene glycol may cause damage to the kidneys.

**4.3 Indication of any immediate medical attention and special treatment needed:** Immediate medical attention should not be required.

### Section 5 Fire-Fighting Measures.

**5.1 Extinguishing Media:** Use media appropriate for surrounding fire.

**5.2 Special Hazards Arising from the Substance or Mixture:** The product is not flammable or combustible.

**5.3 Advice for Fire-Fighters:** Firefighters should wear full emergency equipment and approved positive pressure self-contained breathing apparatus.

### Section 6 Accidental Release Measures.

**6.1 Personal Precautions, Protective Equipment and Emergency Procedures:** Wear appropriate protective clothing as described in Section 8. Wash hands after use. Avoid breathing vapors or mists.

**6.2 Environmental Precautions:** Report releases as required by local and national authorities.

**6.3 Methods and Material for Containment and Cleaning Up:** Collect with an inert material and place in appropriate container for disposal or reuse.

**6.4 Reference to Other Sections:** Refer to Section 8 for personal protective equipment and Section 13 for disposal information.

### Section 7 Handling and Storage.

**7.1 Precautions for Safe Handling:** Avoid contact with eyes, skin and clothing. Wear protective clothing and equipment as described in Section 8. Use with adequate ventilation. Wash thoroughly with soap and water after handling. Keep containers closed when not in use.

**7.2 Conditions for Safe Storage, Including any Incompatibilities:** Store in a cool, dry, well-ventilated area away from incompatible materials. Protect from physical damage.

#### 7.3 Specific end use(s):

**Industrial uses:** None identified

**Professional uses:** Model stones, plaster and die materials for dental technicians.

## Section 8 Exposure Controls/Personal Protection

### 8.1 Control Parameters:

Amorphous Silica	80 mg/m <sup>3</sup> TWA PEL (total dust) % Silica 10 mg/m <sup>3</sup> TWA Belgium OEL 6 mg/m <sup>3</sup> TWA (Inhalable) UK WEL 2.4 mg/m <sup>3</sup> (Respirable) UK WEL
Ethylene Glycol	100 mg/m <sup>3</sup> Ceiling ACGIH TLV (as aerosol) 20 ppm TWA, 40 ppm STEL EU IOEL 10 ppm TWA, 20 ppm STEL Germany DFG (as aerosol and vapor) 20 ppm TWA, 40 ppm STEL UK WEL

### 8.2 Exposure Controls:

**Recommended Monitoring Procedures:** None.

**Appropriate engineering controls:** Use with adequate local exhaust ventilation to maintain exposures below the occupational exposure limits.

#### Personal Protective Measurers

**Respiratory protection:** If the exposure limits are exceeded an approved organic vapor respirator with dust/mist prefilters appropriate for the form and concentration of the contaminants should be used. Selection and use of respiratory equipment must be in accordance with OSHA 1910.134 applicable regulations and good industrial hygiene practice.

**Skin protection:** For prolonged use, wear rubber gloves.

**Eye protection:** Chemical safety goggles if needed to avoid eye contact.

**Other:** Impervious clothing as needed to avoid contamination of personal clothing.

## Section 9 Physical and Chemical Properties.

### 9.1 Information on basic Physical and Chemical Properties

**Appearance:** White Liquid

**Odor:** Odorless

**Odor threshold:** 60.3 mg/m<sup>3</sup> (ethylene glycol)

**Melting point/freezing point:** 32°F (0°C)

**Flash point:** Not applicable

**Flammability (solid, gas):** Not applicable

**Flammable limits: LEL:** Not applicable

**Vapor pressure:** 17 mmHg @ 20°C

**Relative density:** 1.20 g/mL at 20°C

**Partition coefficient: n-octanol/water:** Not available

**Decomposition temperature:** Not available

**Explosive Properties:** Not applicable

**pH:** 9.5-10.2

**Boiling point:** 212°F (100°C)

**Evaporation rate:** Not available

**UEL:** Not applicable

**Vapor density (air = 1):** Not available

**Solubility In Water:** Fully miscible

**Auto-ignition temperature:** Not applicable

**Viscosity:** Not applicable

**Oxidizing Properties:** Not applicable

**9.2 Other Information:** None available

## Section 10 Stability and Reactivity.

**10.1 Reactivity:** None known.

**10.2 Chemical stability:** Stable

**10.3 Possibility of hazardous reactions:** None known.

**10.4 Conditions to avoid:** None known.

**10.5 Incompatible materials:** None known.

**10.6 Hazardous decomposition products:** Thermal decomposition may generate silicon oxides.

## Section 11 Toxicological Information.

### 11.1 Information on Toxicological Effects:

#### Potential Health Effects:

**Eyes:** May cause mild irritation.

**Skin:** May cause mild irritation.

**Ingestion:** Swallowing may cause gastrointestinal irritation, nausea, dizziness, drowsiness, slurred speech and stupor.

**Inhalation:** Inhalation of mists may cause irritation to the nose, throat and upper respiratory tract.

**Carcinogenicity:** None of the components of this product are listed as carcinogens by OSHA, IARC or NTP.

#### Acute Toxicity Data:

Amorphous Silica: Oral rat LD50 >5000 mg/kg, Inhalation rat LC0 >0.39 mg/L/4 hr., LD50, Dermal rabbit LD50 >2000 mg/kg

Ethylene Glycol: Oral rat LD50 7712 mg/kg; Inhalation rat LC50 >2.5 mg/L/6 hr Dermal rabbit LD50 >3500 mg/kg

**Skin Corrosion/Irritation:** None of the components are classified as causing skin irritation.

**Serious Eye Damage/Irritation:** None of the components are classified as causing eye irritation. Once the liquid has evaporated, dust may cause mechanical irritation.

**Respiratory or Skin Sensitization:** None of the components have been shown to cause skin or respiratory sensitization in animals or humans.

**Germ Cell Mutagenicity:** None of the components have been shown to cause mutagenicity.

**Carcinogenicity:** None of the components are listed as a carcinogen by IARC, NTP, OSHA or the EU CLP.

**Reproductive Toxicity:** None of the component are classified as being toxic to reproduction. In a study comparing effects from high aerosol concentration by whole-body or nose-only exposure, it was shown that nose-only exposure resulted in maternal toxicity and developmental toxicity in with minimal evidence of teratogenicity, The no-effects concentration (based on maternal toxicity) was 500 mg/m<sup>3</sup>. In a further study in mice, no teratogenic effects could be produced when ethylene glycol was applied to the skin of pregnant mice over the period of organogenesis. The above observations suggest that ethylene glycol is to be regarded as an animal teratogen and there is currently no available information to suggest that ethylene glycol caused birth defects in humans.

#### Specific Target Organ Toxicity:

**Single Exposure:** None known.

**Repeated Exposure:** In a 16 week oral study, rats were administered 50, 150, 500 or 1000 mg/kg of ethylene glycol in their diet. After 16 weeks of exposure the renal toxicity was severe enough to impact the kidneys ability to process the ethylene glycol and eliminate it in urine. NOEL 150 mg/kg

**Aspiration Hazards:** This product does not meet the criteria for aspiration toxicity.

## Section 12. Ecological Data.

### 12.1 Ecotoxicity:

Amorphous Silica: 96 hr. LC50 Danio rerio >10,000 mg/L, 24 hr. EC50 daphnia magna >1000 mg/L, 72 hr. EC50

Desmodesmus subspicatus >10000 mg/L

Ethylene glycol: 96 hr LC50 Pimephales promelas 72,860 mg/L, 48 hr EC50 daphnia magna >100 mg/L, 96 Hr EC50

Pseudokirchneriella subcapitata 6500-13,000 mg/L

**12.2 Persistence and degradability:** Ethylene glycol is readily biodegradable.

**12.3 Bioaccumulative potential:** Ethylene glycol has a BCF of 10 which suggest the potential for bioconcentration is low.

**12.4 Mobility in soil:** No data available

**12.5 Results of PBT and vPvB assessment:** Not required.

**12.6 Other adverse effects:** Not required.

## Section 13. Disposal Considerations.

**13.1 Waste Treatment Methods:** Dispose in accordance with all national and local regulations.

**Section 14. Transport Information.**

	14.1 UN Number	14.2 UN Proper Shipping Name	14.3 Hazard Class(s)	14.4 Packing Group	14.5 Environmental Hazards
US DOT		Not Regulated			
Canadian TDG		Not Regulated			
EU ADR/RID		Not Regulated			
IMDG		Not Regulated			
IATA/ICAO		Not Regulated			

**14.6 Special precautions for User:** Not applicable

**14.7 Transport in Bulk According to Annex III MARPOL 73/78 and the IBC Code):** Not applicable – product is transported only in packaged form.

**Section 15 Regulatory Information.****15.1 Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture****US Regulations**

**SARA Section 313 (40 CFR 372):** This product contains the following toxic chemical(s) subject to reporting requirements of SARA 313:

Ethylene Glycol 107-21-1 5-10%

**SARA Section 311/312 (40 CFR 370) Hazard Categories:** Chronic Exposure

**Comprehensive Environmental Response and Liability Act of 1980 (CERCLA):** Spills of this product over the RQ (reportable quantity) must be reported to the National Response Center. The RQ for this product, based on the RQ for Ethylene Glycol (10% maximum) of 5,000 lbs., is 50,000 lbs. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations

**California:** This product contains the following substances known to the state of California to cause cancer and/or reproductive toxicity:

Ethylene glycol 107-21-1 5-10% Developmental

**International Chemical Inventories**

**Australia:** All of the components in this product are listed on the Australian Inventory of Chemical Substances (AICS) or exempt.

**Canadian Environmental Protection Act:** All of the components of this product are listed on the Canadian Domestic Substances List (DSL) or exempt.

**China:** All of the components in this product are listed on the Inventory of Existing Chemical Substances in China (IECSC) or exempt.

**European Union:** All the components in this product are listed on the EINECS inventory or exempt.

**Korea:** All of the components in this product are listed on the Korean Existing Chemicals List (KECL) or exempt.

**Philippines:** All of the components of this product are listed on the Philippines Inventory of Chemicals and Chemical Substances (PICCS) or exempt.

**United States:** All of the components of this product are listed on the US Toxic Substances Control Act (TSCA) inventory

**German WGK:** 1

**16. Other Information.**

HMIS Rating: Health 2\* Flammability 0 Reactivity 0  
Hazard: 4-Severe; 3-Serious; 2-Moderate; 1-Slight; 0-Minimum

**Date Revised:** October 12, 2016  
**Supersedes Date:** New SDS  
**SDS Revision History:** New SDS

CLP/GHS Classification and H Phrases for Reference (See Section 3)

Acute Tox 4 Acute Toxicity Category 4  
STOT RE 2 Specific Target Organ Toxicity Repeat Exposure Category 2  
H302 Harmful if swallowed.  
H373 May cause damage to organs through prolonged or repeated exposure.

**Key literature references and sources for data:** ECHA database, GESTIS, eChemPortal, TOXNET

**Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 (CLP):** Calculation method

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Date: October 12, 2016	Date: