

# SAFETY DATA SHEETS

**This SDS packet was issued with item:**

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N/A



## Material Safety Data Sheet

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**PRODUCT NAME:** 9370PT AND 9371 3M(TM) ESPE(TM) IMPRINT(TM) II PENTA(TM) HB TRIAL KIT AND REFILL PACK  
**MANUFACTURER:** 3M  
**DIVISION:** 3M ESPE Dental Products  
**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 01/10/2008  
**Supersedes Date:** 03/25/2005  
**Document Group:** 17-9782-8

### ID Number(s):

70-2011-1510-5, 70-2011-1512-1, 70-2011-2079-0, 70-2011-2081-6, 70-2011-3016-1

**This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:**

16-6385-5, 16-6386-3

### Revision Changes:

Copyright was modified.  
Kit: Component document group number(s) was modified.  
Kit: ID Number Heading was added.  
Kit: ID Number(s) was added.

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within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M(TM) ESPE(TM) IMPRINT(TM) II PENTA(TM) HB BASE  
**MANUFACTURER:** 3M  
**DIVISION:** 3M ESPE Dental Products

**ADDRESS:** 3M Center  
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 07/22/2004  
**Supersedes Date:** 07/01/2004

**Document Group:** 16-6385-5

#### Product Use:

**Intended Use:** For use only by dental professionals.  
**Specific Use:** Impression material

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
SILANE TREATED QUARTZ	None	60 - 70
VINYL POLYDIMETHYLSILOXANE	68083-19-2	20 - 30
SILANE TREATED SILICA	67762-90-7	1 - 5
POLY(DIMETHYLSILOXANE)	63148-62-9	1 - 10
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	1 - 5
CHROMIUM OXIDE (CR2O3)	1308-38-9	<1

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Paste

**Odor, Color, Grade:** Brownish paste, characteristic odor

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** No immediate health, physical or environmental hazards are anticipated.

#### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation.

**Inhalation:**

No health effects are expected.

**Ingestion:**

No health effects are expected.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** No need for first aid is anticipated.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

### 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Non-flammable: ordinary combustible material.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition**

information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Ventilate the area with fresh air. Collect as much of the spilled material as possible. Clean up residue with an appropriate organic solvent. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid eye contact. Avoid prolonged or repeated skin contact.

### 7.2 STORAGE

Store away from heat.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Not applicable.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields.

#### 8.2.2 Skin Protection

Avoid prolonged or repeated skin contact. Gloves not normally required.

#### 8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

#### 8.2.4 Prevention of Swallowing

Do not ingest.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
SILANE TREATED SILICA	CMRG	CEIL	5 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline  
 OSHA: Occupational Safety and Health Administration  
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	Brownish paste, characteristic odor
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>Boiling point</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Specific Gravity</b>	$\geq 1.0$ [Ref Std: WATER=1]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Nil
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	<i>Not Applicable</i>
<b>Viscosity</b>	<i>No Data Available</i>

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:** Heat

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

LE-FSF6-3601-1

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

### STATE REGULATIONS

Contact 3M for more information.



## CHEMICAL INVENTORIES

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 1 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

Section 1: Product name was modified.

Section 2: Ingredient table was modified.

Page Heading: Product name was modified.

Section 8: Exposure guidelines ingredient information was modified.

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** IMPRINT II PENTA HB CATALYST  
**MANUFACTURER:** 3M  
**DIVISION:** 3M ESPE Dental Products

**ADDRESS:** 3M Center  
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 07/01/2004  
**Supersedes Date:** 10/15/2002

**Document Group:** 16-6386-3

#### Product Use:

**Intended Use:** For use only by dental professionals.  
**Specific Use:** Impression material

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
SODIUM ALUMINUM SILICATE	37244-96-5	60 - 70
POLYVINYLSILOXANE	Unknown	10 - 20
POLY(DIMETHYLSILOXANE)	63148-62-9	5 - 10
PLATINUM CATALYST	Unknown	1 - 5
SILANE TREATED SILICA	67762-90-7	1 - 5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Paste

**Odor, Color, Grade:** Red paste, slight characteristic odor

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** No immediate health, physical or environmental hazards are anticipated.

#### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation.

**Inhalation:**

No health effects are expected.

**Ingestion:**

No health effects are expected.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** No need for first aid is anticipated.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

### 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Non-flammable: ordinary combustible material.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition

information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Ventilate the area with fresh air. Collect as much of the spilled material as possible. Clean up residue with an appropriate organic solvent. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid eye contact. Avoid prolonged or repeated skin contact.

### 7.2 STORAGE

Store away from heat.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Not applicable.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields.

#### 8.2.2 Skin Protection

Avoid prolonged or repeated skin contact. Gloves not normally required.

#### 8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

#### 8.2.4 Prevention of Swallowing

Do not ingest.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
SILANE TREATED SILICA	CMRG	CEIL	5 mg/m <sup>3</sup>	
SODIUM ALUMINUM SILICATE	CMRG	TWA, respirable	5 mg/m <sup>3</sup>	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists  
 CMRG: Chemical Manufacturer Recommended Guideline  
 OSHA: Occupational Safety and Health Administration  
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	Red paste, slight characteristic odor
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>Boiling point</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Specific Gravity</b>	$\geq 1.0$ [Ref Std: WATER=1]
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Solubility in Water</b>	Nil
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	<i>Not Applicable</i>
<b>Viscosity</b>	40000 - 150000 centipoise

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:** Heat

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

LE-FSF6-3681-1

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - No

### STATE REGULATIONS

Contact 3M for more information.

## CHEMICAL INVENTORIES

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 1 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

Section 16: NFPA hazard classification heading was modified.

Copyright was modified.

Section 8: Exposure guidelines data source legend was modified.

Section 5: Fire fighting procedures information was modified.

Section 15: 311/312 hazard categories heading was modified.

Section 15: International regulations information was modified.

Section 15: State regulations information was modified.

Section 15: US federal regulations information was modified.

Section 10: Hazardous polymerization heading was modified.

Section 2: Ingredient table was modified.

Section 16: NFPA explanation was modified.

Section 15: Inventories information was modified.

Section 12: Ecotoxicological information heading was modified.

Section 12: Chemical fate information heading was modified.

Section 8: Exposure guidelines ingredient information was modified.

Section 16: NFPA hazard classification for special hazards was modified.

Section 12: Ecotoxicological phrase was modified.

Section 12: Chemical Fate phrase was modified.



Section 2: Ingredient phrase was added.

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<b>Document Group:</b>	17-9782-8	<b>Version Number:</b>	4.02
<b>Issue Date:</b>	04/15/15	<b>Supersedes Date:</b>	01/10/08

### Product identifier

9370PT AND 9371 3M™ ESPE™ IMPRINT™ II PENTA™ HB TRIAL KIT AND REFILL PACK

### ID Number(s):

70-2011-1512-1, 70-2011-2081-6, 70-2011-3016-1

### Recommended use

Dental product, Impression Material

### Restrictions on use

For use by dental professionals.

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	3M ESPE Dental Products
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

16-6385-5, 16-6386-3

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In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

**3M USA SDSs are available at [www.3M.com](http://www.3M.com)**



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<b>Document Group:</b>	16-6385-5	<b>Version Number:</b>	7.01
<b>Issue Date:</b>	08/23/18	<b>Supersedes Date:</b>	02/25/16

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ESPE™ IMPRINT™ II PENTA™ HB BASE

#### Product Identification Numbers

LE-FSF6-3601-1

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression material

##### Restrictions on use

For use by dental professionals only

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	None	50 - 70 Trade Secret *
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	68083-19-2	20 - 40 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	1 - 20 Trade Secret *
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	1 - 20 Trade Secret *
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	1 - 10 Trade Secret *
Aluminum Oxide	1344-28-1	< 5 Trade Secret *
C.I. PIGMENT BLUE 28	1345-16-0	< 1 Trade Secret *
Chromium oxide (Cr2O3)	1308-38-9	< 1 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

Substance

Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases

Condition

During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CHROMIUM (III) COMPOUNDS	1308-38-9	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m3;TWA(as Cr):0.5 mg/m3	A4: Not class. as human carcin
CHROMIUM (III) COMPOUNDS	1308-38-9	OSHA	TWA(as Cr):0.5 mg/m3	
Chromium, insoluble salts	1308-38-9	OSHA	TWA(as Cr):1 mg/m3	

Aluminum Oxide	1344-28-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Cobalt, inorganic compounds	1345-16-0	ACGIH	TWA(as Co):0.02 mg/m3	A3: Confirmed animal carcin.
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
 Safety Glasses with side shields

**Skin/hand protection**

See Section 7.1 for additional information on skin protection.

**Respiratory protection**

None required.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	characteristic odor, brown, paste
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	Flash point > 93 °C (200 °F)
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Density</b>	Approximately 1

Specific Gravity	Approximately 1 [Ref Std: WATER=1]
Solubility In Water	No Data Available
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	Not Applicable
Percent volatile	Not Applicable
VOC Less H2O & Exempt Solvents	Not Applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

### 10.5. Incompatible materials

Amines  
Strong acids  
Strong bases  
Strong oxidizing agents

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.



## 11.1. Information on Toxicological effects

### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

#### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

#### Additional Health Effects:

#### Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Generic: Cobalt compounds	1345-16-0	Anticipated human carcinogen	National Toxicology Program Carcinogens
Generic: Cobalt and inorganic cobalt compounds	1345-16-0	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Generic: Cobalt and inorganic cobalt compounds	1345-16-0	Anticipated human carcinogen	National Toxicology Program Carcinogens

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	Ingestion		LD50 estimated to be > 5,000 mg/kg
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Dermal	Rabbit	LD50 > 15,440 mg/kg
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Ingestion	Rat	LD50 > 15,440 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Dermal	Rabbit	LD50 > 2,000 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Ingestion	Rat	LD50 > 2,000 mg/kg
Aluminum Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide	Inhalation-Dust/Mist	Rat	LC50 > 2.3 mg/l

	(4 hours)		
Aluminum Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Chromium oxide (Cr2O3)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Chromium oxide (Cr2O3)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.41 mg/l
Chromium oxide (Cr2O3)	Ingestion	Rat	LD50 > 5,000 mg/kg
C.I. PIGMENT BLUE 28	Dermal		LD50 estimated to be > 5,000 mg/kg
C.I. PIGMENT BLUE 28	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material		No significant irritation
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Chromium oxide (Cr2O3)	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Chromium oxide (Cr2O3)	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Chromium oxide (Cr2O3)	similar compounds	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	In vivo	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Aluminum Oxide	In Vitro	Not mutagenic
Chromium oxide (Cr2O3)	In vivo	Not mutagenic
Chromium oxide (Cr2O3)	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Quartz (14808-60-7), surface modified with silsesquioxanes,	Inhalation	Human	Carcinogenic

methyl, ethoxy-terminated (CAS 104780-78-1), bulk material		and animal	
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide	Inhalation	Rat	Not carcinogenic
Chromium oxide (Cr2O3)	Ingestion	Rat	Not carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Chromium oxide (Cr2O3)	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	90 days
Chromium oxide (Cr2O3)	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	90 days
Chromium oxide (Cr2O3)	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	90 days

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Chromium oxide (Cr2O3)	Inhalation	respiratory system	Not classified	Rat	NOAEL 40 mg	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Quartz (14808-60-7), surface modified with silsesquioxanes, methyl, ethoxy-terminated (CAS 104780-78-1), bulk material	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Chromium oxide (Cr2O3)	Inhalation	immune system   respiratory system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 44 mg/m3	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<b>Ingredient</b>	<b>C.A.S. No</b>	<b>% by Wt</b>
Aluminum Oxide	1344-28-1	Trade Secret < 5
Aluminum Oxide (ALUMINUM OXIDE (FIBROUS FORMS ONLY))	1344-28-1	< 5
C.I. PIGMENT BLUE 28 (Cobalt, inorganic compounds)	1345-16-0	< 1

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

Health: 0 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	16-6385-5	<b>Version Number:</b>	7.01
<b>Issue Date:</b>	08/23/18	<b>Supersedes Date:</b>	02/25/16

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## Safety Data Sheet

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<b>Document Group:</b>	16-6386-3	<b>Version Number:</b>	7.00
<b>Issue Date:</b>	06/21/16	<b>Supersedes Date:</b>	02/25/16

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ESPE™ IMPRINT II PENTA HB CATALYST

#### Product Identification Numbers

LE-FSF6-3681-1

#### 1.2. Recommended use and restrictions on use

##### Recommended use

For use only by dental professionals., Impression material

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

##### Pictograms

Not applicable.

### 2.3. Hazards not otherwise classified

None.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
SODIUM ALUMINUM SILICATE	37244-96-5	60 - 80 Trade Secret *
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	68083-19-2	10 - 30 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	1 - 20 Trade Secret *
SILANE TREATED SILICA	67762-90-7	1 - 5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide

Carbon dioxide

#### Condition

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Sweep up. Vacuum or sweep up. WARNING ! A motor could be an ignition source and cause flammable gases or vapors or dust in the spill area to burn or explode. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SODIUM ALUMINUM SILICATE	37244-96-5	CMRG	TWA(respirable):5 mg/m <sup>3</sup>	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m <sup>3</sup> ;TWA:20 millions of particles/cu. ft.	
SILANE TREATED SILICA	67762-90-7	CMRG	CEIL:5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.



### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

See Section 7.1 for additional information on skin protection.

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	slight characteristic odor, red, paste
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	Flash point > 93 °C (200 °F)
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	>= 1
Specific Gravity	>= 1 [ <i>Ref Std: WATER=1</i> ]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	40,000 - 150,000 centipoise
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Percent volatile	<i>Not Applicable</i>
VOC Less H2O & Exempt Solvents	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

#### 10.4. Conditions to avoid

Heat

#### 10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

#### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

No health effects are expected.

##### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

##### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

##### Ingestion:

May be harmful if swallowed.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Dermal		LD50 estimated to be > 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Dermal	Rabbit	LD50 > 15,440 mg/kg
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Ingestion	Rat	LD50 > 15,440 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
SODIUM ALUMINUM SILICATE	Professional judgement	No significant irritation
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
SODIUM ALUMINUM SILICATE	Professional judgement	Mild irritant
SILOXANES AND SILICONES, DI-ME, VINYL GROUP-TERMINATED	Rabbit	Mild irritant
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation

### Skin Sensitization

Name	Species	Value
SILANE TREATED SILICA	Human and animal	Not sensitizing

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
SILANE TREATED SILICA	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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