SAFETY DATA SHEETS

This SDS packet was issued with item:

074299764

The safety data sheets (SDS) in this packet apply to the individual products listed below. Please refer to invoice for specific item number(s).

074309613 074315818

The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).

074261004 074290896 074298998 074299756 074299772 074299780 074310538 074314266 074319307

SAFETY DATA SHEET

Optibond™ Solo Plus

Section 1. Identification

GHS product identifier : Optibond™ Solo Plus

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Dental product

Area of application : Professional applications.

Manufacturer : **Kerr Corporation**
1717 West Collins Avenue
Orange, CA 92867-5422
Telephone no.: 1-800-KERR-123

e-mail address of person responsible for this SDS : edwin.varela@kavokerrgroup.com

Emergency telephone number (with hours of operation) : CHEMTREC® (24 hours) U.S. : 1-800-424-9300 International: +1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Health effects are based on the uncured material.

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation and Narcotic effects) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 51.4%

GHS label elements

Hazard pictograms :

Signal word : Danger

Section 2. Hazards identification

Hazard statements : Highly flammable liquid and vapor.
Causes serious eye irritation.
Causes skin irritation.
May cause an allergic skin reaction.
May cause respiratory irritation.
May cause drowsiness and dizziness.
Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response : Get medical attention if you feel unwell. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage : Store locked up. Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Avoid contact with skin and clothing. Wash thoroughly after handling.

Hazards not otherwise classified : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number/other identifiers

CAS number : Not applicable.

Product code : Not available.

Ingredient name	Other names	%	CAS number
ethanol	ethanol	10-30	64-17-5
2-hydroxyethyl methacrylate	2-hydroxyethyl methacrylate	10-30	868-77-9
2-hydroxy-1,3-propanediyl bismethacrylate	2-hydroxy-1,3-propanediyl bismethacrylate	1-5	1830-78-0
alkali fluorosilicates(Na)	disodium hexafluorosilicate	0.1-1	16893-85-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : No special measures are required. In case of contact with eyes, rinse immediately with plenty of water. Get medical attention if symptoms occur.

Inhalation : No special measures required. If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Skin contact : No special measures required. In case of contact, immediately flush skin with plenty of water. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Get medical attention if adverse health effects persist or are severe.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression. Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : In case of major fire and large quantities: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : In case of fire, use water spray (fog), foam, dry chemical or CO_2.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : In case of major fire and large quantities: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Low release. For professional use only. Handling of product in very small amounts or in situations where release is highly unlikely

For emergency responders : Low release. See also the information in "For non-emergency personnel".

Environmental precautions : Low release. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.

Large spill : Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : No special measures are required for small quantities under normal and intended conditions of product use. For professional use only. Put on appropriate personal protective equipment (see Section 8). Handle with care and dispose in a safe manner.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ethanol	**ACGIH TLV (United States, 6/2013).** STEL: 1000 ppm 15 minutes. **OSHA PEL 1989 (United States, 3/1989).** TWA: 1000 ppm 8 hours. TWA: 1900 mg/m³ 8 hours. **NIOSH REL (United States, 10/2013).** TWA: 1000 ppm 10 hours. TWA: 1900 mg/m³ 10 hours. **OSHA PEL (United States, 2/2013).** TWA: 1000 ppm 8 hours. TWA: 1900 mg/m³ 8 hours.
alkali fluorosilicates(Na)	**ACGIH TLV (United States, 6/2013).** TWA: 2.5 mg/m³, (as F) 8 hours. **OSHA PEL 1989 (United States, 3/1989).** TWA: 2.5 mg/m³, (as F) 8 hours. **OSHA PEL Z2 (United States, 2/2013).** TWA: 2.5 mg/m³ 8 hours. Form: Dust **OSHA PEL (United States, 2/2013).** TWA: 2.5 mg/m³, (as F) 8 hours.

Appropriate engineering controls : No special measures are required for small quantities under normal and intended conditions of product use.

Environmental exposure controls : No special measures are required for small quantities under normal and intended conditions of product use.

Individual protection measures

Hygiene measures : No special measures are required for small quantities under normal and intended conditions of product use.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : No special measures are required for small quantities under normal and intended conditions of product use.

Section 8. Exposure controls/personal protection

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : No special measures are required for small quantities under normal and intended conditions of product use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Paste.]

Color : Yellow. [Light]

Odor : Fruity.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : Not available.

Flash point : Closed cup: 18°C (64.4°F) [Ethanol]

Evaporation rate : Not available.

Flammability (solid, gas) : Not applicable.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Not available.

Vapor density : Not available.

Relative density : ~1.25

Solubility : Partially soluble in the following materials: cold water and hot water.

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid : Keep away from heat, sparks and flame.

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m³	4 hours
	LD50 Oral	Rat	7 g/kg	-
2-hydroxyethyl methacrylate	LD50 Oral	Rat	4230 mg/kg	-
alkali fluorosilicates(Na)	LD50 Oral	Rat	125 mg/kg	-

Conclusion/Summary : Based on the criteria of the protocol, this product is considered non-cytotoxic per ISO 10993-5.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ethanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	0.066666667 minutes 100 milligrams	-
	Eyes - Moderate irritant	Rabbit	-	100 microliters	-
	Eyes - Severe irritant	Rabbit	-	500 milligrams	-
	Skin - Mild irritant	Rabbit	-	400 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
alkali fluorosilicates(Na)	Skin - Mild irritant	Rabbit	-	500 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
ethanol	-	1	-
alkali fluorosilicates(Na)	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
ethanol	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
2-hydroxyethyl methacrylate	Category 3	Not applicable.	Respiratory tract irritation
2-hydroxy-1,3-propanediyl bismethacrylate	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethanol	Category 2	Not determined	liver
alkali fluorosilicates(Na)	Category 1	Not determined	bones and teeth

Aspiration hazard

Not available.

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression. Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Section 11. Toxicological information

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	3581.7 mg/kg
Dermal	14580 mg/kg
Inhalation (vapors)	145.8 mg/l

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
ethanol	Acute EC50 17.921 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Acute EC50 2000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 25500 µg/l Marine water	Crustaceans - Artemia franciscana - Larvae	48 hours
	Acute LC50 42000 µg/l Fresh water	Fish - Oncorhynchus mykiss	4 days
	Chronic NOEC 4.995 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.375 ul/L Fresh water	Fish - Gambusia holbrooki - Larvae	12 weeks
2-hydroxyethyl methacrylate	Acute LC50 227000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
alkali fluorosilicates(Na)	Acute LC50 49000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2-hydroxyethyl methacrylate	301C Ready Biodegradability - Modified MITI Test (I)	92 to 100 % - 14 days	-	-

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethanol	-	-	Readily
2-hydroxyethyl methacrylate	-	-	Readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
ethanol	-0.35	-	low
2-hydroxyethyl methacrylate	0.42	-	low

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1170	UN1170	UN1170
UN proper shipping name	Ethanol solution	ETHANOL SOLUTION	Ethanol solution
Transport hazard class(es)	3 	3 	3 
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Additional information	**Limited quantity** Yes. **Packaging instruction** **Passenger aircraft** Quantity limitation: 5 L **Cargo aircraft** Quantity limitation: 60 L **Special provisions** 24, IB2, T4, TP1	**Emergency schedules (EmS)** F-E, S-D **Special provisions** 144	**Passenger and Cargo Aircraft** Quantity limitation: 5 L Packaging instructions: 353 **Cargo Aircraft Only**Quantity limitation: 60 L Packaging instructions: 364 **Limited Quantities - Passenger Aircraft**Quantity limitation: 1 L Packaging instructions: Y341 **Special provisions** A3, A58, A180

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) PAIR**: mequinol

Commerce control list precursor: alkali fluorosilicates(Na)

United States inventory (TSCA 8b): Not determined.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard
Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
ethanol	10-30	Yes.	No.	No.	Yes.	Yes.
2-hydroxyethyl methacrylate	10-30	No.	No.	No.	Yes.	No.
2-hydroxy-1,3-propanediyl bismethacrylate	1-5	No.	No.	No.	Yes.	No.
alkali fluorosilicates(Na)	0.1-1	No.	No.	No.	Yes.	Yes.

SARA 313

Not applicable.

State regulations

Massachusetts : The following components are listed: ETHYL ALCOHOL; SODIUM SILICA FLUORIDE; MINERAL WOOL FIBER

New York : None of the components are listed.

New Jersey : The following components are listed: ETHYL ALCOHOL; ALCOHOL; SODIUM FLUOROSILICATE; SILICATE(2-), HEXAFLUORO-, DISODIUM

Pennsylvania : The following components are listed: DENATURED ALCOHOL

Section 15. Regulatory information

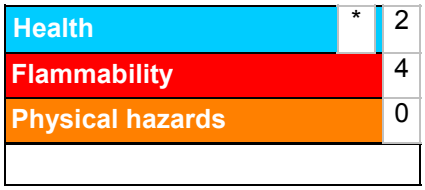
California Prop. 65

WARNING: This product contains a chemical or chemicals known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
methanol	No.	Yes.	No.	23000 µg/day (ingestion) 47000 µg/day (inhalation)

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue/Date of revision : 10/16/2014

Date of previous issue : No previous validation

Version : 1

Prepared by : IHS

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient

Section 16. Other information

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : HCS (U.S.A.)- Hazard Communication Standard
International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

SAFETY DATA SHEET

Section 1. Product And Company Identification

Product Name: Gel Etchant
Product Use: Etching gel

Manufacturer: Kerr Corporation
1717 W. Collins Ave.
Orange, CA 92867-5422
U.S.A.

Information Phone Number: 1-800-841-1428 (Customer Service)

Chemical Emergency Phone Number (Chemical Spills, Leaks, Fire, Exposure or Accident only):
CHEMTREC 1-800-424-9300 (in the US) 1-703-527-3887 (Outside the US)

SDS Date of Preparation/Revision: December 27, 2018

Section 2. Hazards Identification

GHS Classification:
Skin Corrosion Category 1A
Eye Damage Category 1

Label Elements:
Danger!

Hazard Phrases
Causes severe skin burns and eye damage.

Precautionary Phrases:
Wash thoroughly after handling.
Wear protective gloves, eye protection.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rise skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor.
Dispose of contents and container in accordance with local and national regulations.

Section 3. Composition/Information on Ingredients

Component	CAS No.	Amount
Phosphoric acid	7664-38-2	35-40%
Cobalt alumina blue spinel	1345-16-0	< 1%

Section 4. First Aid Measures

Inhalation: Immediately remove victim to fresh air. If breathing is difficult, oxygen should be administered by qualified personnel. If breathing has stopped, administer artificial respiration. Get immediate medical attention.

Skin Contact: Flush thoroughly with water. Get medical attention if irritation or symptoms of exposure develop. Remove and launder contaminated clothing before re-use.

Eye Contact: Rinse thoroughly with water. Get medical attention if irritation occurs and persists.

Ingestion: Do NOT induce vomiting. Rinse mouth with water. Never give anything by mouth to an unconscious or convulsing person. Keep the victim calm and warm. Get immediate medical attention.

Most important symptoms and effects, acute and delayed: Causes severe skin burns and eye damage.

Indication of immediate medical attention and special treatment, if needed: No immediate medical attention is required.

Section 5. Fire Fighting Measures

Suitable (and Unsuitable) Extinguishing Media: Use any media appropriate for the surrounding fire. Cool fire exposed containers with water.

Specific Hazards Arising from the Chemical: Combustion may produce carbon dioxide, carbon monoxide, phosphorus oxides, metal oxide, hydrogen.

Special Protective Equipment and Precautions for Fire-fighters: Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored. Cool fire-exposed containers with water. Contain water used in firefighting from entering sewers or natural waterways.

Section 6: Accidental Release Measures

Personal precautions, Protective equipment, and Emergency procedures: Evacuate spill area and keep unprotected personnel away. Avoid contact with eyes, skin and clothing. Wear appropriate protective clothing and equipment.

Environmental Precautions: Avoid releases to the environment. Report spill as required by local and federal regulations.

Methods and Materials for Containment and Cleaning up: Prompt cleanup and removal are necessary. Soak up spills with inert solids and place in container for disposal according to local regulations.

Section 7. Handling and Storage

Precautions for Safe Handling: Prevent contact with eyes, skin and clothing. Always wear impervious

gloves, chemical safety goggles and protective clothing when handling this material. Wash thoroughly with soap and water after handling. Do not eat, drink or smoke in the work area. Remove and wash contaminated clothing before reuse.

Empty containers retain product residues which can be hazardous. Follow all SDS precautions when handling empty containers.

Conditions for Safe Storage, Including any Incompatibilities: Store in a cool, dry, well-ventilated area away from direct sunlight. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers.

Section 8. Exposure Controls / Personal Protection

Exposure Limits

Chemical	Exposure Limit
Phosphoric acid	1 mg/m^3 TWA ACGIH TLV 3 mg/m^3 STEL OSHA PEL
Cobalt alumina blue spinel	0.02 mg/m^3 TWA ACGIH

Appropriate Engineering Controls: Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Respiratory Protection: None under normal use conditions with adequate ventilation. For operations where the occupational exposure limits are exceeded, an approved respirator with particulate cartridges is recommended. Equipment selection depends on contaminant type and concentration. Select in accordance with applicable regulations and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

Hand protection: Impervious gloves are suggested to prevent skin contact. Contact your glove supplier for selection assistance.

Eye Protection: Chemical safety goggles are recommended if contact is possible.

Skin Protection: Wear protective clothing as needed to avoid skin contact and contamination of personal clothing.

Hygiene measures: Suitable eye and skin washing facilities should be available in the work area.

Section 9. Physical and Chemical Properties

Appearance:	Blue gel	**Odor:**	Odorless
Odor Threshold:	Not available	**pH:**	0.5 – 1.5
Melting/Freezing Point:	Not available	**Boiling Point/Range:**	100°C
Flash Point:	Not flammable	**Evaporation Rate:**	Not available
Flammability: (Solid, Gas)	Not applicable	**Flammability Limits:**	LEL: Not applicable UEL: Not applicable

Vapor Pressure:	760 mmHg	**Vapor Density:**	Not available
Relative Density:	1.2	**Solubilities:**	Soluble in water
Partition Coefficient: (N-Octanol/Water)	Not available	**Autoignition Temperature:**	Not available
Decomposition Temperature:	Not available	**Viscosity:**	Not available

Section 10. Stability and Reactivity

Reactivity: The product is not expected to be reactive.
Chemical Stability: Stable under normal storage and handling conditions.
Possibility of Hazardous Reactions: Hazardous polymerization will not occur.
Conditions to avoid: Avoid extremely high or low temperatures.
Incompatible Materials: Oxidizing materials, reducing materials, metals, acids, alkalis, moisture, peroxides, amines.
Hazardous decomposition products: None if stored normally.

Section 11. Toxicological Information

Potential Health Effects:

Inhalation: May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system.
Skin Contact: Causes severe skin burns.
Eye Contact: Causes serious eye damage.
Ingestion: Corrosive to the digestive tract. Causes burns. May cause burns to mouth, throat and stomach.
Chronic Hazards: None expected.

Skin Sensitization: No adverse effects expected. Components are not sensitizers.

Respiratory Sensitization: No data available. This product is not expected to cause respiratory sensitization.

Germ Cell Mutagenicity: None of the components are mutagenic.

Carcinogen:
Cobalt alumina blue spinel is listed as “Possibly Carcinogenic to Humans” (Group 2B) by IARC.
None of the other components are listed as a carcinogen or potential carcinogen by IARC, NTP, ACGIH, or OSHA.

Developmental / Reproductive Toxicity: None of the components have been shown to cause reproductive or developmental toxicity.

Specific Target Organ Toxicity (Single Exposure): No data available.

Specific Target Organ Toxicity (Repeated Exposure): No data available.

Aspiration Toxicity: Not an aspiration hazard.

Acute Toxicity Values:
Product ATE: 3198.8 mg/kg mg/L (Oral); 7198.8 mg/kg (Dermal)
Phosphoric acid: Dermal rat LD50: 2740 mg/kg; Oral rat LD50: 1.25 g/kg
Cobalt aluminate blue spinel: Oral rat LD50: >5000 mg/kg

Section 12. Ecological Information

Toxicity:
Phosphoric acid: 96 hr LC50 Lepomis macrochirus 60 ppm; 48 hr EC50 Daphnia magna 105 ppm.

Persistence and degradability: Biodegradation is not applicable to inorganic substances.

Bioaccumulative Potential: No data available.

Mobility in Soil: Slightly soluble.

Other Adverse Effects: No data available.

Section 13. Disposal Considerations

Disposal: For unused product, dispose of in accordance with Federal and local regulations.
Container Disposal: Dispose of empty container in accordance with Federal and local regulations.

Section 14. Transport Information

	UN Number	UN Proper Shipping Name	Hazard Class(s)	Packing Group	Environmental Hazards
US DOT	UN1805	Phosphoric acid solution	8	III	None
EU ADR/RID	UN1805	Phosphoric acid solution	8	III	None
IMDG	UN1805	Phosphoric acid solution	8	III	None
IATA/ICAO	UN1805	Phosphoric acid solution	8	III	None

Special Precautions for User: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in Bulk According to Annex II MARPOL 73/78 and the IBC Code: Not applicable – product is transported only in packaged form.

Section 15. Regulatory Information

U.S. Federal Regulations:

EPA SARA 311/312 Hazard Classification: Refer to Section 2 for OSHA Hazard Classification.

EPA SARA 313: This Product Contains the Following Chemicals Subject to Annual Release Reporting Requirements Under SARA Title III, Section 313 (40 CFR 372): None

Protection Of Stratospheric Ozone: This product is not known to contain or to have been manufactured with ozone depleting substances as defined in 40 CFR Part 82, Appendix A to Subpart A.

CERCLA SECTION 103: This product is not subject to CERCLA reporting requirements; however, many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

International Inventories

US EPA TSCA Inventory: All of the components of this product are listed on the Toxic Substances Control Act (TSCA) Chemical Substances Inventory or exempt.

Canada CEPA: All of the components of this material are listed on the DSL or exempt.

Section 16. Other Information

Effective Date: December 27, 2018
Supersedes Date: December 12, 2014
Revision Summary: All Sections – New SDS format

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