

## **SAFETY DATA SHEETS**

**This SDS packet was issued with item:**

075028329

**The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).**

075028303



## Material Safety Data Sheet

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**PRODUCT NAME:** 3M™ ESPE™ IMPRINT™ 4 PENTA™ SUPER QUICK HEAVY Refill

**MANUFACTURER:** 3M

**DIVISION:** 3M ESPE Dental Products

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 01/28/13

**Supersedes Date:** Initial Issue

**Document Group:** 31-6666-7

### ID Number(s):

70-2011-4140-8

**This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:**

31-6679-0, 31-6686-5

No revision information is available.

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3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy.

In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

**3M USA MSDSs are available at [www.3M.com](http://www.3M.com)**



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ ESPE™IMPRINT™ 4 PENTA™ SUPER QUICK HEAVY BASE  
**MANUFACTURER:** 3M  
**DIVISION:** 3M ESPE Dental Products  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 01/22/13  
**Supersedes Date:** Initial Issue

**Document Group:** 31-6679-0

#### Product Use:

Intended Use: Dental Product  
 Limitations on Use: For use only by dental professionals.  
 Specific Use: Impression Material

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
SILANE TREATED QUARTZ	None	50 - 60
VINYL-POLYDIMETHYL SILOXANE	68083-19-2	20 - 30
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	5 - 15
SILANE TREATED SILICA	67762-90-7	1 - 10
ALLYTRIMETHYLSILANE	762-72-1	< 2
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	27306-78-1	< 2
ALUMINUM OXIDE	1344-28-1	< 2
TITANIUM DIOXIDE	13463-67-7	< 1.0
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	68917-18-0	< 0.5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Paste

**Odor, Color, Grade:** slight minty odor; yellow color paste

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** May cause allergic skin reaction. This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Target Organ Effects:**

This product contains silane-treated quartz silica. Quartz silica is a form of crystalline silica. Occupational exposure to inhaled crystalline silica has been associated with silicosis and lung cancer. No exposure to crystalline silica is expected during the normal handling and use of this product.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

**Autoignition temperature**

*No Data Available*

**Flash Point**

*No flash point*

**Flammable Limits(LEL)**

*Not Applicable*

**Flammable Limits(UEL)**

*Not Applicable*

### 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.**

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

### 6.2. Environmental precautions

Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

#### Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid eye contact. Avoid prolonged or repeated skin contact. Do not ingest. Wash hands after handling and before eating. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

### 7.2 STORAGE

Store away from heat. Store out of direct sunlight.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Not applicable. Use in a well-ventilated area.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields

**8.2.2 Skin Protection**

Avoid prolonged or repeated skin contact. Gloves not normally required.

**8.2.3 Respiratory Protection**

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

**8.2.4 Prevention of Swallowing**

Do not ingest. Wash hands after handling and before eating.

**8.3 EXPOSURE GUIDELINES**

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
ALUMINUM OXIDE	CMRG	TWA	1 fiber/cc	
ALUMINUM OXIDE	OSHA	TWA, respirable fraction	5 mg/m3	
ALUMINUM OXIDE	OSHA	TWA, as total dust	15 mg/m3	
Aluminum, insoluble compounds	ACGIH	TWA, respirable fraction	1 mg/m3	
SILANE TREATED SILICA	CMRG	CEIL	5 mg/m3	
TITANIUM DIOXIDE	ACGIH	TWA	10 mg/m3	
TITANIUM DIOXIDE	CMRG	TWA, as respirable dust	5 mg/m3	
TITANIUM DIOXIDE	OSHA	TWA, as total dust	15 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	slight minty odor;yellow color paste
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	No flash point
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Density</b>	1.5 g/cm3 - 1.6 g/cm3
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Specific Gravity</b>	1.5 - 1.6 [ <i>Ref Std: WATER=1</i> ]
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Negligible

Evaporation rate	No Data Available
Volatile Organic Compounds	Not Applicable
Kow - Oct/Water partition coef	Not Applicable
Percent volatile	Not Applicable
VOC Less H2O & Exempt Solvents	Not Applicable
Viscosity	No Data Available

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

Heat

**10.2 Materials to avoid**

None known

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Irritant Vapors or Gases	During Combustion
Oxides of Sulfur	During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

Incinerate in an industrial or commercial facility in the presence of a combustible material. Combustion products will include HCl. Facility must be capable of handling halogenated materials.



As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

LE-F100-1340-1

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
ALUMINUM OXIDE	1344-28-1	< 2
ALUMINUM OXIDE (ALUMINUM OXIDE (FIBROUS FORMS ONLY))	1344-28-1	< 2

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ ESPE™ IMPRINT™ 4 PENTA™ SUPER QUICK Catalyst  
**MANUFACTURER:** 3M  
**DIVISION:** 3M ESPE Dental Products

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000

**EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)**

**Issue Date:** 01/22/13  
**Supersedes Date:** Initial Issue

**Document Group:** 31-6686-5

#### Product Use:

**Intended Use:** Dental Product  
**Limitations on Use:** For use only by dental professionals.  
**Specific Use:** Impression Material

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
SODIUM ALUMINUM SILICATE	37244-96-5	60 - 70
VINYL-POLYDIMETHYLSILOXANE	68083-19-2	15 - 25
POLY(DIMETHYLSILOXANE)	63148-62-9	5 - 15
SILANE TREATED SILICA	67762-90-7	1 - 5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Specific Physical Form:** Paste

**Odor, Color, Grade:** slight characteristic odor; white colored paste

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

## 3.2 POTENTIAL HEALTH EFFECTS

### Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

### Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	No flash point
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>

### 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

### 6.2. Environmental precautions

Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

### Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

Avoid eye contact. Avoid prolonged or repeated skin contact. Do not ingest. Wash hands after handling and before eating. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

### 7.2 STORAGE

Store away from heat. Store out of direct sunlight.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Not applicable. Use in a well-ventilated area.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields

#### 8.2.2 Skin Protection

Avoid prolonged or repeated skin contact. Gloves not normally required.

#### 8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

#### 8.2.4 Prevention of Swallowing

Do not ingest. Wash hands after handling and before eating.

### 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
SILANE TREATED SILICA	CMRG	CEIL	5 mg/m3	
SODIUM ALUMINUM SILICATE	CMRG	TWA, respirable	5 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	slight characteristic odor; white colored paste
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Flash Point</b>	No flash point
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Density</b>	1.6 g/cm3 - 1.7 g/cm3
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Specific Gravity</b>	1.6 - 1.7 [Ref Std: WATER=1]
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Negligible
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>VOC Less H2O &amp; Exempt Solvents</b>	<i>Not Applicable</i>
<b>Viscosity</b>	<i>No Data Available</i>

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

Heat

**10.2 Materials to avoid**

None known

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

**Substance**

Formaldehyde  
Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

### ECOTOXICOLOGICAL INFORMATION

Not determined.

### CHEMICAL FATE INFORMATION

Not determined.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill. Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

LE-F100-1340-3

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

## STATE REGULATIONS

Contact 3M for more information.

## CHEMICAL INVENTORIES

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 1 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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3M USA MSDSs are available at [www.3M.com](http://www.3M.com)





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<b>Document Group:</b>	31-6666-7	<b>Version Number:</b>	1.01
<b>Issue Date:</b>	02/18/15	<b>Supersedes Date:</b>	01/28/13

### Product identifier

3M™ ESPE™ IMPRINT™ 4 PENTA™ SUPER QUICK HEAVY Refill

### ID Number(s):

70-2011-4140-8

### Recommended use

Dental Product, Impression Material

### Restrictions on use

For use only by dental professionals.

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	3M ESPE Dental Products
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

31-6679-0, 31-6686-5

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## Safety Data Sheet

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<b>Document Group:</b>	31-6686-5	<b>Version Number:</b>	3.00
<b>Issue Date:</b>	02/25/16	<b>Supersedes Date:</b>	10/09/14

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ESPE™ IMPRINT™ 4 PENTA™ SUPER QUICK HEAVY Catalyst

#### Product Identification Numbers

LE-F100-1340-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

**Pictograms**

Not applicable.

**2.3. Hazards not otherwise classified**

None.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
SODIUM ALUMINUM SILICATE	37244-96-5	60 - 70 Trade Secret *
VINYL-POLYDIMETHYLSILOXANE	68083-19-2	15 - 25 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	5 - 15 Trade Secret *
SILANE TREATED SILICA	67762-90-7	1 - 5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Material will not burn.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide  
Irritant Vapors or Gases

**Condition**

During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SODIUM ALUMINUM SILICATE	37244-96-5	CMRG	TWA(respirable):5 mg/m <sup>3</sup>	
SILANE TREATED SILICA	67762-90-7	CMRG	CEIL:5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
Safety Glasses with side shields

#### Skin/hand protection

See Section 7.1 for additional information on skin protection.

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	slight characteristic odor; white colored paste
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.6 g/cm <sup>3</sup> - 1.7 g/cm <sup>3</sup>
<b>Specific Gravity</b>	1.6 - 1.7 [Ref Std: WATER=1]
<b>Solubility in Water</b>	Negligible
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

**10.5. Incompatible materials**

Amines  
 Strong acids  
 Strong bases  
 Strong oxidizing agents

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Dermal		LD50 estimated to be > 5,000 mg/kg
SODIUM ALUMINUM SILICATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg

VINYL-POLYDIMETHYLSILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYLSILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
SODIUM ALUMINUM SILICATE	Professional judgement	No significant irritation
VINYL-POLYDIMETHYLSILOXANE	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
SODIUM ALUMINUM SILICATE	Professional judgement	Mild irritant
VINYL-POLYDIMETHYLSILOXANE	Rabbit	Mild irritant
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
SILANE TREATED SILICA	Human and animal	Not sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
SILANE TREATED SILICA	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350	during



				mg/kg/day	organogenesis
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**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - No

## 15.2. State Regulations

Contact 3M for more information.

## 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

## 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health: 0 Flammability: 0 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

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<b>Issue Date:</b>	02/25/16	<b>Supersedes Date:</b>	07/09/14

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ESPE™IMPRINT™ 4 PENTA™ SUPER QUICK HEAVY BASE

#### Product Identification Numbers

LE-F100-1340-1

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Dental Product, Impression Material

##### Restrictions on use

For use only by dental professionals.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Oral Care Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

#### 2.1. Hazard classification

Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark |

**Pictograms****Hazard Statements**

May cause an allergic skin reaction.

**Precautionary Statements****Prevention:**

Wear protective gloves.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

None.

1% of the mixture consists of ingredients of unknown acute oral toxicity.  
1% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
SILANE TREATED QUARTZ	None	50 - 60 Trade Secret *
VINYL-POLYDIMETHYL SILOXANE	68083-19-2	20 - 30 Trade Secret *
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	5 - 15 Trade Secret *
SILANE TREATED SILICA	67762-90-7	1 - 10 Trade Secret *
ALLYTRIMETHYLSILANE	762-72-1	< 2 Trade Secret *
ALUMINUM OXIDE	1344-28-1	< 2 Trade Secret *
POLYETHYLENE GLYCOL, SILOXANE TETRAMINATED	27306-78-1	< 2 Trade Secret *
TITANIUM DIOXIDE	13463-67-7	< 1.0 Trade Secret *
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	68917-18-0	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

Material will not burn.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
ALUMINUM OXIDE	1344-28-1	CMRG	TWA:1 fiber/cc	
ALUMINUM OXIDE	1344-28-1	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m <sup>3</sup>	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	ACGIH	TWA:10 mg/m <sup>3</sup>	A4: Not class. as human carcin
TITANIUM DIOXIDE	13463-67-7	CMRG	TWA(as respirable dust):5 mg/m <sup>3</sup>	
TITANIUM DIOXIDE	13463-67-7	OSHA	TWA(as total dust):15 mg/m <sup>3</sup>	
SILANE TREATED SILICA	67762-90-7	CMRG	CEIL:5 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use in a well-ventilated area.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

**Skin/hand protection**

See Section 7.1 for additional information on skin protection.

**Respiratory protection**

Respiratory protection is not required.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>General Physical Form:</b>	Solid
<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	slight minty odor; yellow color paste
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>No Data Available</i>
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.5 g/cm <sup>3</sup> - 1.6 g/cm <sup>3</sup>
<b>Specific Gravity</b>	1.5 - 1.6 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility in Water</b>	Negligible
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>Not Applicable</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	<i>Not Applicable</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	<i>Not Applicable</i>

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat

**10.5. Incompatible materials**

Amines  
Strong acids  
Strong bases  
Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance**

None known.

**Condition**

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:****Carcinogenicity:**

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

<b><u>Ingredient</u></b>	<b><u>CAS No.</u></b>	<b><u>Class Description</u></b>	<b><u>Regulation</u></b>
TITANIUM DIOXIDE	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

<b><u>Name</u></b>	<b><u>Route</u></b>	<b><u>Species</u></b>	<b><u>Value</u></b>
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg



Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Dermal	Rabbit	LD50 > 2,000 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Ingestion	Rat	LD50 > 2,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Dermal	Rabbit	LD50 > 2,000 mg/kg
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Inhalation-Dust/Mist (4 hours)	Rat	LC50 2 mg/l
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Ingestion	Rat	LD50 > 2,000 mg/kg
ALUMINUM OXIDE	Dermal		LD50 estimated to be > 5,000 mg/kg
ALUMINUM OXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
ALUMINUM OXIDE	Ingestion	Rat	LD50 > 5,000 mg/kg
ALLYTRIMETHYLSILANE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
ALLYTRIMETHYLSILANE	Ingestion	similar compounds	LD50 estimated to be 2,000 - 5,000 mg/kg
TITANIUM DIOXIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TITANIUM DIOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
TITANIUM DIOXIDE	Ingestion	Rat	LD50 > 10,000 mg/kg
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Dermal	Rabbit	LD50 > 5,000 mg/kg
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Ingestion	Rat	LD50 1,240 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
VINYL-POLYDIMETHYL SILOXANE	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Rabbit	No significant irritation
ALUMINUM OXIDE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
VINYL-POLYDIMETHYL SILOXANE	Rabbit	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Rabbit	Severe irritant
ALUMINUM OXIDE	Rabbit	No significant irritation
TITANIUM DIOXIDE	Rabbit	No significant irritation
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	In vitro data	Severe irritant

**Skin Sensitization**

Name	Species	Value
SILANE TREATED SILICA	Human and	Not sensitizing

	animal	
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Guinea pig	Not sensitizing
TITANIUM DIOXIDE	Human and animal	Not sensitizing
OILS, MINT, MENTHA ARVENSIS PIPERASCENSIS, VAR. PIPERASCENS, LABIATAE.	Guinea pig	Sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
SILANE TREATED SILICA	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	In vivo	Not mutagenic
ALUMINUM OXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In Vitro	Not mutagenic
TITANIUM DIOXIDE	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
ALUMINUM OXIDE	Inhalation	Rat	Not carcinogenic
TITANIUM DIOXIDE	Ingestion	Multiple animal species	Not carcinogenic
TITANIUM DIOXIDE	Inhalation	Rat	Carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
POLYETHYLENE GLYCOL, SILOXANE TETRMINATED	Ingestion	Some positive reproductive/developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 450 mg/kg/day	premating & during gestation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
ALUMINUM OXIDE	Inhalation	pneumoconiosis   pulmonary fibrosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
TITANIUM DIOXIDE	Inhalation	respiratory system	Some positive data exist, but the	Rat	LOAEL 0.01	2 years

			data are not sufficient for classification		mg/l	
TITANIUM DIOXIDE	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**311/312 Hazard Categories:**

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

**Ingredient**

ALUMINUM OXIDE

**C.A.S. No**

1344-28-1

**% by Wt**

Trade Secret &lt; 2

**15.2. State Regulations**

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health: 2 Flammability: 0 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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