SAFETY DATA SHEETS

This SDS packet was issued with item:

075028428

The safety data sheets (SDS) in this packet apply to one or more components included in the items listed below. Items listed below may require one or more SDS. Please refer to invoice for specific item number(s).

075028360 075028378 075028386 075028394 075028402 075028410

Material Safety Data Sheet

PRODUCT NAME: 3M™ ESPE™ IMPRINT™ 4 HEAVY REFILL
MANUFACTURER: 3M
DIVISION: 3M ESPE Dental Products

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/28/13
Supercedes Date: Initial Issue

Document Group: 31-6693-1

ID Number(s):

70-2011-4147-3

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

31-4838-4, 31-4841-8

No revision information is available.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

3M USA MSDSs are available at www.3M.com

Material Safety Data Sheet

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ ESPE™ IMPRINT™ 4 HEAVY BASE
MANUFACTURER: 3M
DIVISION: 3M ESPE Dental Products

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/09/13
Supercedes Date: 01/03/13

Document Group: 31-4838-4

Product Use:

Intended Use:	Dental Product
Limitations on Use:	For us only by dental professionals.
Specific Use:	Impression Material

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
CRISTOBALITE	14464-46-1	35 - 45
VINYL-POLYDIMETHYL SILOXANE	68083-19-2	20 - 30
FUSED SILICA	60676-86-0	1 - 10
SILANE TREATED SILICA	67762-90-7	1 - 10
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	1 - 10
ALLYLTRIMETHYLSILANE	762-72-1	< 5
TRIDYMITE	15468-32-3	< 5
POLY(DIMETHYLSILOXANE)	63148-62-9	< 5
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	27306-78-1	< 5.0
QUARTZ SILICA	14808-60-7	< 1
CORNMINT OIL	68917-18-0	< 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste
Odor, Color, Grade: smell of mint white colored paste
General Physical Form: Solid
Immediate health, physical, and environmental hazards: May cause allergic skin reaction. This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Target Organ Effects:
This product contains Cristobalite (CASRN 14464-46-1). Cancer of the lungs and silicosis has been associated with cristobalite. No exposure to cristobalite is anticipated during normal intended handling of the paste or cured material and therefore, the health effects associated with cristobalite are not expected during the foreseeable use of this product.

This product contains quartz silica. Quartz silica is a form of crystalline silica. Occupational exposure to inhaled crystalline silica has been associated with silicosis and lung cancer. No exposure to crystalline silica is expected during the normal handling and use of this product.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.
Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.
Inhalation: No need for first aid is anticipated.
If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	*No Data Available*
Flash Point	No flash point
Flammable Limits(LEL)	*Not Applicable*

Flammable Limits(UEL) *Not Applicable*

5.2 EXTINGUISHING MEDIA
Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air.

6.2. Environmental precautions
Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Collect as much of the spilled material as possible. Clean up residue.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Avoid eye contact. Do not ingest. Wash hands after handling and before eating. Avoid eye contact with dust or airborne particles. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE
Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use in an enclosed process area is recommended. Not applicable. Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.
The following eye protection(s) are recommended: Safety Glasses with side shields
.

8.2.2 Skin Protection
Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

8.2.3 Respiratory Protection
Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing
Not applicable. Do not ingest. Wash hands after handling and before eating.

8.3 EXPOSURE GUIDELINES

Ingredient	Authority	Type	Limit	Additional Information
CRISTOBALITE	ACGIH	TWA, respirable fraction	0.025 mg/m3	
CRISTOBALITE	OSHA	TWA concentration, respirable	0.05 mg/m3	
CRISTOBALITE	OSHA	TWA concentration, as total dust	0.15 mg/m3	
SILANE TREATED SILICA	CMRG	CEIL	5 mg/m3	
QUARTZ SILICA	ACGIH	TWA, respirable fraction	0.025 mg/m3	
QUARTZ SILICA	OSHA	TWA concentration, respirable	0.1 mg/m3	
QUARTZ SILICA	OSHA	TWA concentration, as total dust	0.3 mg/m3	
SILICA, AMORPHOUS	OSHA	TWA concentration	0.8 mg/m3	
SILICA, AMORPHOUS	OSHA	TWA	20 millions of particles/cu. ft.	
TRIDYMITE	OSHA	TWA concentration, respirable	0.05 mg/m3	
TRIDYMITE	OSHA	TWA concentration, as total dust	0.15 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Paste
Odor, Color, Grade:	smell of mint white colored paste
General Physical Form:	Solid
Autoignition temperature	*No Data Available*
Flash Point	No flash point
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Boiling Point	*Not Applicable*

Density	1.3 g/cm3 - 1.5 g/cm3
Vapor Density	*No Data Available*
Vapor Pressure	*No Data Available*
Specific Gravity	1.3 - 1.5 [*Ref Std:* WATER=1]
pH	*No Data Available*
Melting point	*Not Applicable*
Solubility in Water	Negligible
Evaporation rate	*No Data Available*
Volatile Organic Compounds	*Not Applicable*
Kow - Oct/Water partition coef	*Not Applicable*
Percent volatile	*Not Applicable*
VOC Less H2O & Exempt Solvents	*Not Applicable*
Viscosity	*No Data Available*

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance	Condition
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a sanitary landfill. As a disposal alternative, incinerate in an industrial or commercial facility.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

LE-F100-1307-2

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 7: Handling information was modified.
Section 8: Engineering controls information was modified.
Section 8: Skin protection phrase was modified.
Section 8: Prevention of swallowing information was modified.
Section 2: Ingredient table was modified.
Section 8: Hand protection information was modified.

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3M USA MSDSs are available at www.3M.com

Material Safety Data Sheet

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ ESPE™ IMPRINT™ 4 HEAVY CATALYST
MANUFACTURER: 3M
DIVISION: 3M ESPE Dental Products

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/03/13
Supercedes Date: Initial Issue

Document Group: 31-4841-8

Product Use:

Intended Use:	Dental Product
Limitations on Use:	For us only by dental professionals
Specific Use:	Impression Material

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
VINYL-POLYDIMETHYLSILOXANE	68083-19-2	30 - 40
CRISTOBALITE	14464-46-1	30 40
FUSED SILICA	60676-86-0	10 - 20
SILANE TREATED SILICA	67762-90-7	1 - 10
POLY(DIMETHYLSILOXANE)	63148-62-9	1 - 10
TRIDYMITE	15468-32-3	1 - 10
QUARTZ SILICA	14808-60-7	< 0.3

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste
Odor, Color, Grade: slight characteristic odor, blue colored paste
General Physical Form: Solid
Immediate health, physical, and environmental hazards: This document has been prepared in accordance with the U.S. OSHA

Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Target Organ Effects:
This product contains Cristobalite (CASRN 14464-46-1). Cancer of the lungs and silicosis has been associated with cristobalite. No exposure to cristobalite is anticipated during normal intended handling of the paste or cured material and therefore, the health effects associated with cristobalite are not expected during the foreseeable use of this product.

This product contains quartz silica. Quartz silica is a form of crystalline silica. Occupational exposure to inhaled crystalline silica has been associated with silicosis and lung cancer. No exposure to crystalline silica is expected during the normal handling and use of this product.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.
Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.
Inhalation: No need for first aid is anticipated.
If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	*No Data Available*
Flash Point	No flash point
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*

5.2 EXTINGUISHING MEDIA
Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air.

6.2. Environmental precautions
Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Avoid eye contact. Avoid prolonged or repeated skin contact. Do not ingest. Wash hands after handling and before eating. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE
Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Not applicable. Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact.
The following eye protection(s) are recommended: Safety Glasses with side shields
.

8.2.2 Skin Protection

Avoid prolonged or repeated skin contact. Gloves not normally required.

8.2.3 Respiratory Protection
Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing
Do not ingest. Wash hands after handling and before eating.

8.3 EXPOSURE GUIDELINES

Ingredient	Authority	Type	Limit	Additional Information
CRISTOBALITE	ACGIH	TWA, respirable fraction	0.025 mg/m3	
CRISTOBALITE	OSHA	TWA concentration, respirable	0.05 mg/m3	
CRISTOBALITE	OSHA	TWA concentration, as total dust	0.15 mg/m3	
SILANE TREATED SILICA	CMRG	CEIL	5 mg/m3	
QUARTZ SILICA	ACGIH	TWA, respirable fraction	0.025 mg/m3	
QUARTZ SILICA	OSHA	TWA concentration, respirable	0.1 mg/m3	
QUARTZ SILICA	OSHA	TWA concentration, as total dust	0.3 mg/m3	
SILICA, AMORPHOUS	OSHA	TWA concentration	0.8 mg/m3	
SILICA, AMORPHOUS	OSHA	TWA	20 millions of particles/cu. ft.	
TRIDYMITE	OSHA	TWA concentration, respirable	0.05 mg/m3	
TRIDYMITE	OSHA	TWA concentration, as total dust	0.15 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Paste
Odor, Color, Grade:	slight characteristic odor, blue colored paste
General Physical Form:	Solid
Autoignition temperature	*No Data Available*
Flash Point	No flash point
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Boiling Point	*Not Applicable*
Density	1.4 g/cm3 - 1.6 g/cm3
Vapor Density	*No Data Available*
Vapor Pressure	*No Data Available*
Specific Gravity	1.4 - 1.6 [*Ref Std:* WATER=1]

pH	*No Data Available*
Melting point	*Not Applicable*
Solubility in Water	Negligible
Evaporation rate	*No Data Available*
Volatile Organic Compounds	*Not Applicable*
Kow - Oct/Water partition coef	*Not Applicable*
Percent volatile	*Not Applicable*
VOC Less H2O & Exempt Solvents	*Not Applicable*
Viscosity	*No Data Available*

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance	Condition
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a sanitary landfill. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.
As a disposal alternative, incinerate in an industrial or commercial facility.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

LE-F100-1307-3

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS
Contact 3M for more information.

CHEMICAL INVENTORIES
All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 1 **Flammability:** 1 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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3M USA MSDSs are available at www.3M.com

Safety Data Sheet

Document Group:	31-6693-1	**Version Number:**	1.02
Issue Date:	04/15/15	**Supercedes Date:**	05/20/14

Product identifier
3M™ ESPE™ IMPRINT™ 4 HEAVY REFILL

ID Number(s):

70-2011-4147-3

Recommended use
Dental Product, Impression Material
Restrictions on use
For use only by dental professionals.

Supplier's details

MANUFACTURER:	3M
DIVISION:	3M ESPE Dental Products
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

31-4841-8, 31-4838-4

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3M USA SDSs are available at www.3M.com

Safety Data Sheet

Document Group:	31-4841-8	**Version Number:**	3.00
Issue Date:	02/25/16	**Supercedes Date:**	10/09/14

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ IMPRINT™ 4 HEAVY CATALYST

Product Identification Numbers
LE-F100-1307-3

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Impression Material
Restrictions on use
For us only by dental professionals

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements
Signal word
Not applicable.

Symbols
Not applicable.

Pictograms
Not applicable.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
CRISTOBALITE	14464-46-1	30 - 40 Trade Secret *
VINYL-POLYDIMETHYLSILOXANE	68083-19-2	30 - 40 Trade Secret *
FUSED SILICA	60676-86-0	10 - 20 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	1 - 10 Trade Secret *
SILANE TREATED SILICA	67762-90-7	1 - 10 Trade Secret *
TRIDYMITE	15468-32-3	1 - 10 Trade Secret *
QUARTZ SILICA	14808-60-7	< 0.3 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition

Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CRISTOBALITE	14464-46-1	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
CRISTOBALITE	14464-46-1	OSHA	TWA concentration(as total dust):0.15 mg/m3;TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.)	
QUARTZ SILICA	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
QUARTZ SILICA	14808-60-7	OSHA	TWA concentration(as total dust):0.3 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
TRIDYMITE	15468-32-3	OSHA	TWA concentration(as total dust):0.15 mg/m3;TWA	

			concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.)	
SILICA, AMORPHOUS	60676-86-0	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
SILANE TREATED SILICA	67762-90-7	CMRG	CEIL:5 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection

Respiratory protection is not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	slight characteristic odor, blue colored paste
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*Not Applicable*
Boiling Point	*Not Applicable*
Flash Point	Flash point > 93 °C (200 °F)
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1.4 g/cm3 - 1.6 g/cm3

Specific Gravity	1.4 - 1.6 [*Ref Std:* WATER=1]
Solubility in Water	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*Not Applicable*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Volatile Organic Compounds	*Not Applicable*
Percent volatile	*Not Applicable*
VOC Less H2O & Exempt Solvents	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYS AIRRESP	14464-46-1	Known human carcinogen	National Toxicology Program Carcinogens
SILICA, CRYS AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
SILICA, CRYS AIRRESP	15468-32-3	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYS AIRRESP	15468-32-3	Known human carcinogen	National Toxicology Program Carcinogens
CRISTOBALITE	14464-46-1	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
QUARTZ SILICA	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
VINYL-POLYDIMETHYLSILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYLSILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
CRISTOBALITE	Dermal		LD50 estimated to be > 5,000 mg/kg
CRISTOBALITE	Ingestion		LD50 estimated to be > 5,000 mg/kg
FUSED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
FUSED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
FUSED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
TRIDYMITE	Dermal		LD50 estimated to be > 5,000 mg/kg
TRIDYMITE	Ingestion		LD50 estimated to be > 5,000 mg/kg
QUARTZ SILICA	Dermal		LD50 estimated to be > 5,000 mg/kg
QUARTZ SILICA	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
VINYL-POLYDIMETHYLSILOXANE	Rabbit	No significant irritation
CRISTOBALITE	Professional judgement	No significant irritation
FUSED SILICA	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
TRIDYMITE	Professional judgement	No significant irritation
QUARTZ SILICA	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
VINYL-POLYDIMETHYLSILOXANE	Rabbit	Mild irritant
FUSED SILICA	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
FUSED SILICA	Human and animal	Not sensitizing
SILANE TREATED SILICA	Human and animal	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
CRISTOBALITE	In Vitro	Some positive data exist, but the data are not sufficient for classification
CRISTOBALITE	In vivo	Some positive data exist, but the data are not sufficient for classification
FUSED SILICA	In Vitro	Not mutagenic
SILANE TREATED SILICA	In Vitro	Not mutagenic
TRIDYMITE	In Vitro	Some positive data exist, but the data are not sufficient for classification
TRIDYMITE	In vivo	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In Vitro	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
CRISTOBALITE	Inhalation	Human and	Carcinogenic

		animal	
FUSED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
TRIDYMITE	Inhalation	Human and animal	Carcinogenic
QUARTZ SILICA	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
FUSED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
FUSED SILICA	Inhalation	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
FUSED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CRISTOBALITE	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
FUSED SILICA	Inhalation	respiratory system | silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
SILANE TREATED SILICA	Inhalation	respiratory system | silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
TRIDYMITE	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
QUARTZ SILICA	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material

and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	31-4841-8	**Version Number:**	3.00
Issue Date:	02/25/16	**Supercedes Date:**	10/09/14

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3M USA SDSs are available at www.3M.com

Safety Data Sheet

Document Group:	31-4838-4	**Version Number:**	3.00
Issue Date:	02/25/16	**Supercedes Date:**	12/16/14

SECTION 1: Identification

1.1. Product identifier
3M™ ESPE™ IMPRINT™ 4 HEAVY BASE

Product Identification Numbers
LE-F100-1307-2

1.2. Recommended use and restrictions on use

Recommended use
Dental Product, Impression Material
Restrictions on use
For us only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms

Hazard Statements
May cause an allergic skin reaction.

Precautionary Statements

Prevention:
Wear protective gloves.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
CRISTOBALITE	14464-46-1	35 - 45 Trade Secret *
VINYL-POLYDIMETHYL SILOXANE	68083-19-2	20 - 30 Trade Secret *
DIMETHYL METHYL HYDROGEN SILICONE FLUID	68037-59-2	1 - 10 Trade Secret *
FUSED SILICA	60676-86-0	1 - 10 Trade Secret *
SILANE TREATED SILICA	67762-90-7	1 - 10 Trade Secret *
ALLYLTRIMETHYLSILANE	762-72-1	< 5 Trade Secret *
POLY(DIMETHYLSILOXANE)	63148-62-9	< 5 Trade Secret *
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	27306-78-1	< 5.0 Trade Secret *
TRIDYMITE	15468-32-3	< 5 Trade Secret *
QUARTZ SILICA	14808-60-7	< 1 Trade Secret *
CORNMINT OIL	68917-18-0	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg.

chlorine, chromic acid etc.) Do not get in eyes. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CRISTOBALITE	14464-46-1	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
CRISTOBALITE	14464-46-1	OSHA	TWA concentration(as total dust):0.15 mg/m3;TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.)	
QUARTZ SILICA	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
QUARTZ SILICA	14808-60-7	OSHA	TWA concentration(as total dust):0.3 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
TRIDYMITE	15468-32-3	OSHA	TWA concentration(as total dust):0.15 mg/m3;TWA concentration(respirable):0.05 mg/m3(1.2 millions of particles/cu. ft.)	
SILICA, AMORPHOUS	60676-86-0	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
SILANE TREATED SILICA	67762-90-7	CMRG	CEIL:5 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
See Section 7.1 for additional information on skin protection.

Respiratory protection
None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	smell of mint, white colored paste
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*Not Applicable*
Boiling Point	*Not Applicable*
Flash Point	No flash point
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Vapor Pressure	*No Data Available*
Vapor Density	*No Data Available*
Density	1.3 g/cm3 - 1.5 g/cm3
Specific Gravity	1.3 - 1.5 [*Ref Std:* WATER=1]
Solubility in Water	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*Not Applicable*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Volatile Organic Compounds	*Not Applicable*
Percent volatile	*Not Applicable*
VOC Less H2O & Exempt Solvents	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong acids
Strong bases
Strong oxidizing agents
Amines

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.
The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:
Exposures needed to cause the following health effect(s) are not expected during normal, intended use:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYS AIRRESP	14464-46-1	Known human carcinogen	National Toxicology Program Carcinogens
SILICA, CRYS AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
SILICA, CRYS AIRRESP	15468-32-3	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYS AIRRESP	15468-32-3	Known human carcinogen	National Toxicology Program Carcinogens
CRISTOBALITE	14464-46-1	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
QUARTZ SILICA	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
CRISTOBALITE	Dermal		LD50 estimated to be > 5,000 mg/kg
CRISTOBALITE	Ingestion		LD50 estimated to be > 5,000 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL-POLYDIMETHYL SILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Dermal	Rabbit	LD50 > 2,000 mg/kg
DIMETHYL METHYL HYDROGEN SILICONE FLUID	Ingestion	Rat	LD50 > 2,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
FUSED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
FUSED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
FUSED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
ALLYLTRIMETHYLSILANE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
ALLYLTRIMETHYLSILANE	Ingestion	similar compounds	LD50 estimated to be 2,000 - 5,000 mg/kg
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	Dermal	Rabbit	LD50 > 2,000 mg/kg
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	Inhalation-Dust/Mist (4 hours)	Rat	LC50 2 mg/l
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	Ingestion	Rat	LD50 > 2,000 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Rabbit	LD50 > 19,400 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 17,000 mg/kg
TRIDYMITE	Dermal		LD50 estimated to be > 5,000 mg/kg
TRIDYMITE	Ingestion		LD50 estimated to be > 5,000 mg/kg
QUARTZ SILICA	Dermal		LD50 estimated to be > 5,000 mg/kg
QUARTZ SILICA	Ingestion		LD50 estimated to be > 5,000 mg/kg
CORNMINT OIL	Dermal	Rabbit	LD50 > 5,000 mg/kg
CORNMINT OIL	Ingestion	Rat	LD50 1,240 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
CRISTOBALITE	Professional judgement	No significant irritation
VINYL-POLYDIMETHYL SILOXANE	Rabbit	No significant irritation

SILANE TREATED SILICA	Rabbit	No significant irritation
FUSED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
TRIDYMITE	Professional judgement	No significant irritation
QUARTZ SILICA	Professional judgement	No significant irritation
CORNMINT OIL	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
VINYL-POLYDIMETHYL SILOXANE	Rabbit	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
FUSED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	Rabbit	Severe irritant
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
CORNMINT OIL	In vitro data	Severe irritant

Skin Sensitization

Name	Species	Value
SILANE TREATED SILICA	Human and animal	Not sensitizing
FUSED SILICA	Human and animal	Not sensitizing
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	Guinea pig	Not sensitizing
CORNMINT OIL	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
CRISTOBALITE	In Vitro	Some positive data exist, but the data are not sufficient for classification
CRISTOBALITE	In vivo	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	In Vitro	Not mutagenic
FUSED SILICA	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	In vivo	Not mutagenic
TRIDYMITE	In Vitro	Some positive data exist, but the data are not sufficient for classification
TRIDYMITE	In vivo	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In Vitro	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
CRISTOBALITE	Inhalation	Human	Carcinogenic

		and animal	
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
FUSED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
TRIDYMITE	Inhalation	Human and animal	Carcinogenic
QUARTZ SILICA	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
FUSED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
FUSED SILICA	Inhalation	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
FUSED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
POLYETHYLENE GLYCOL, SILOXANE TERMINATED	Ingestion	Some positive reproductive/developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 450 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CRISTOBALITE	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
SILANE TREATED SILICA	Inhalation	respiratory system | silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
FUSED SILICA	Inhalation	respiratory system | silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
TRIDYMITE	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
QUARTZ SILICA	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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